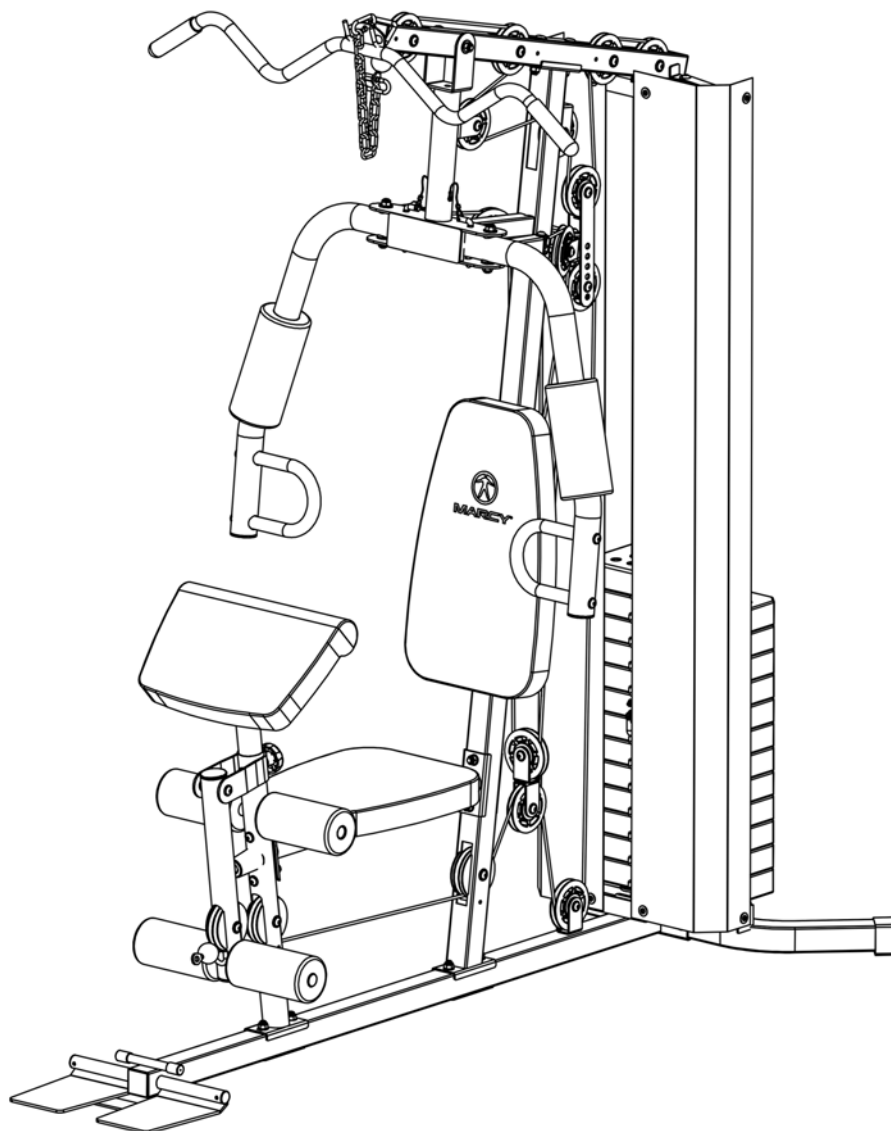
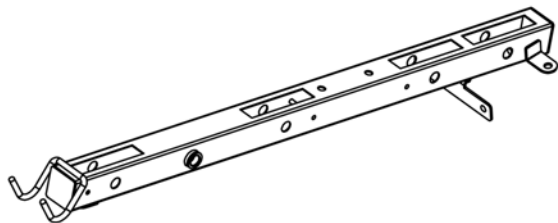


MARCY[®]

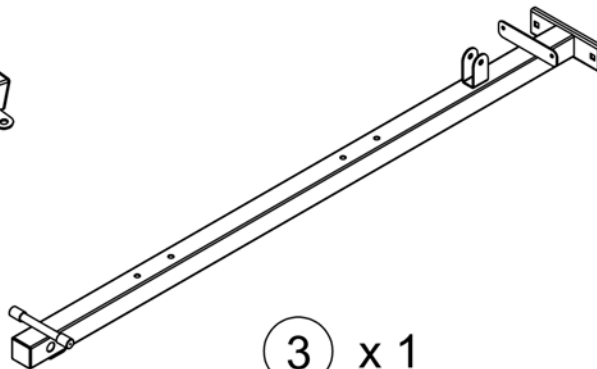
MWM-2054 Assembly Manual



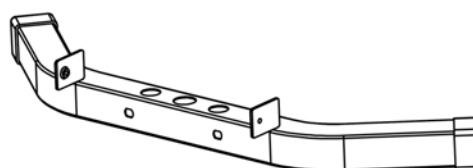
IMPORTANT : Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.



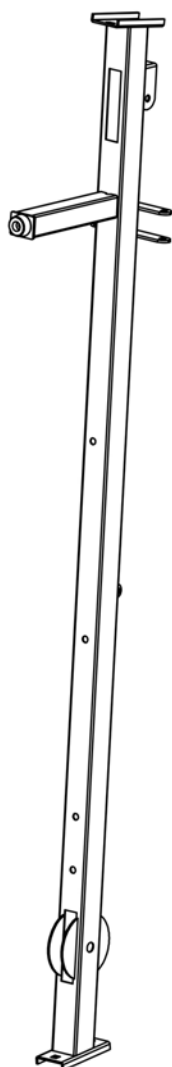
① x 1



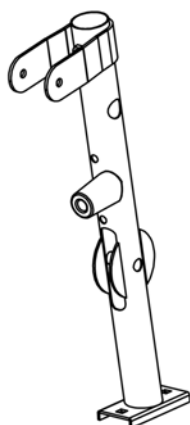
③ x 1



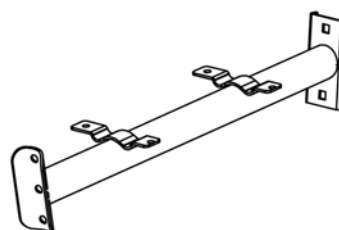
④ x 1



② x 1



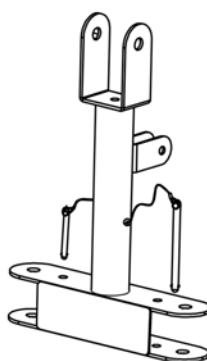
⑤ x 1



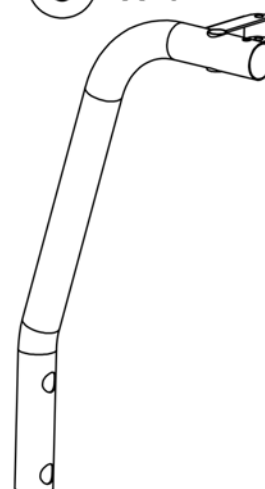
⑥ x 1



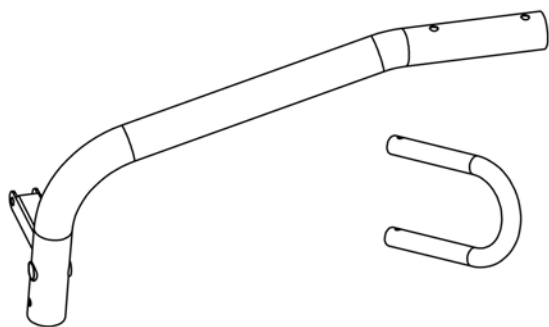
⑦ x 1



⑧ x 1



⑨ x 1



⑩ x 1



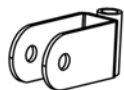
⑪ x 2



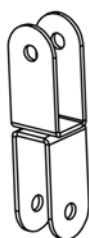
⑫ x 2



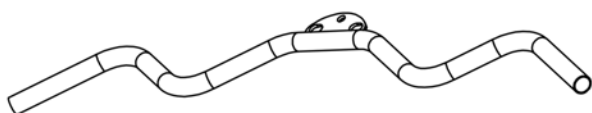
⑬ x 1



⑭ x 2



⑮ x 1



⑦⑤ x 1



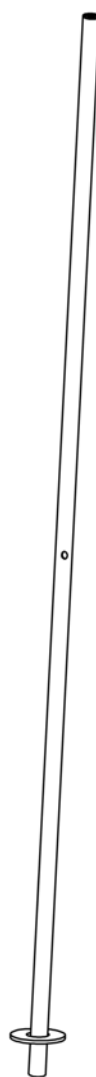
②① x 4



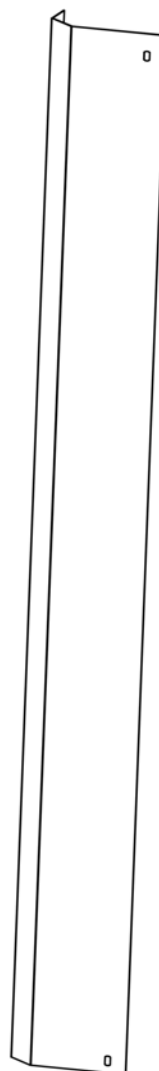
②① x 1



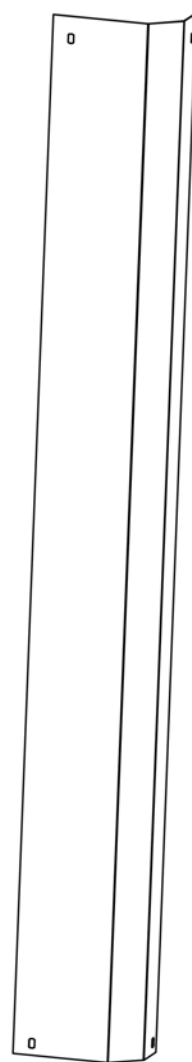
①⑨ x 1



①⑥ x 2



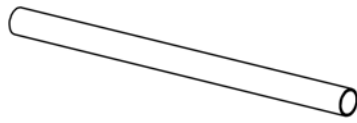
①⑦ x 1



①⑧ x 1



22 x 1



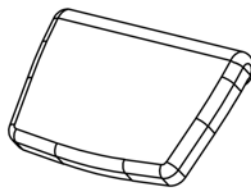
23 x 2



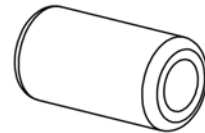
24 x 1



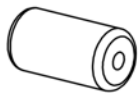
25 x 1



26 x 1



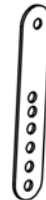
27 x 2



28 x 4



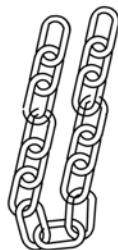
29 x 2



30 x 2



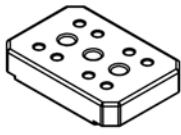
32 x 1



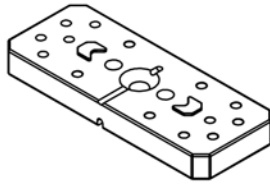
33 x 1



34 x 2



35 x 1



36 x 12



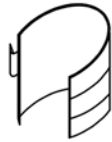
41 x 2



42 x 16



43 x 14



47 x 1



48 x 1



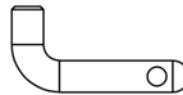
49 x 1



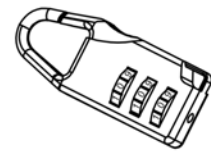
50 x 1



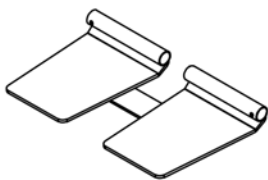
54 x 2



72 x 1



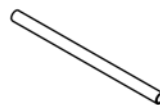
73 x 1



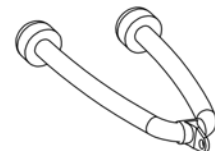
70 x 1



74 x 3



78 x 1



79 x 1



38 x 1



39 x 2



55 x 10



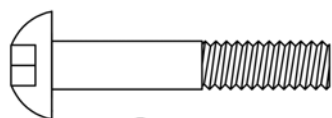
56 x 9



57 x 2



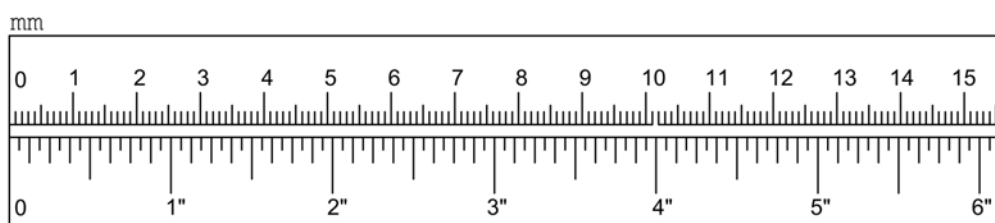
58 x 3

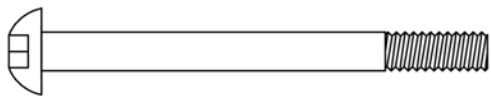


59 x 8

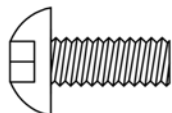


40 x 1

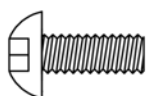




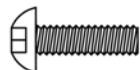
⑥1 X 2



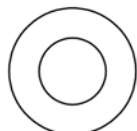
⑥0 X 13



⑥2 X 6



⑥3 X 8



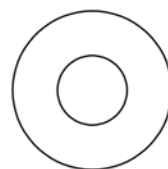
⑥5 X 50



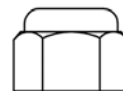
⑥6 X 8



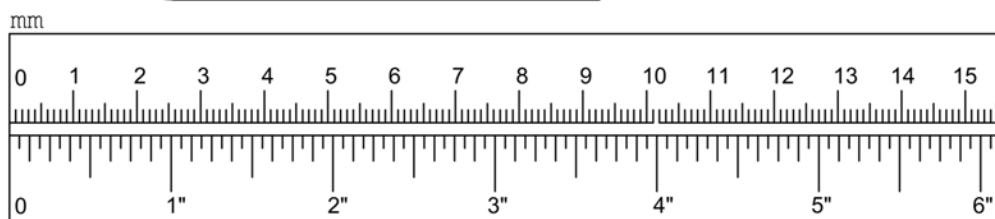
⑥7 X 8



⑥8 X 6



⑥9 X 41



⑥0 x 2

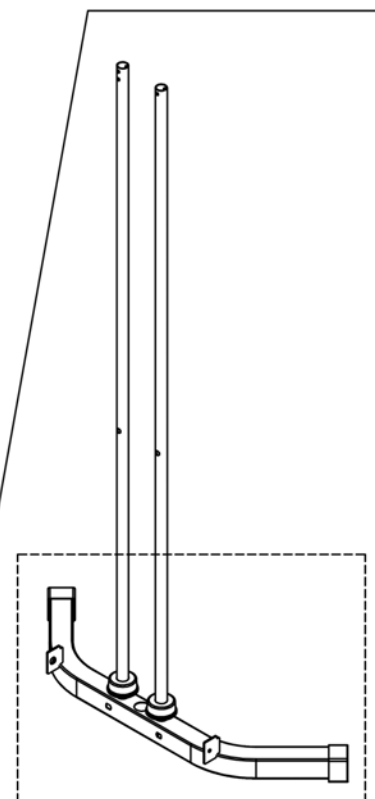
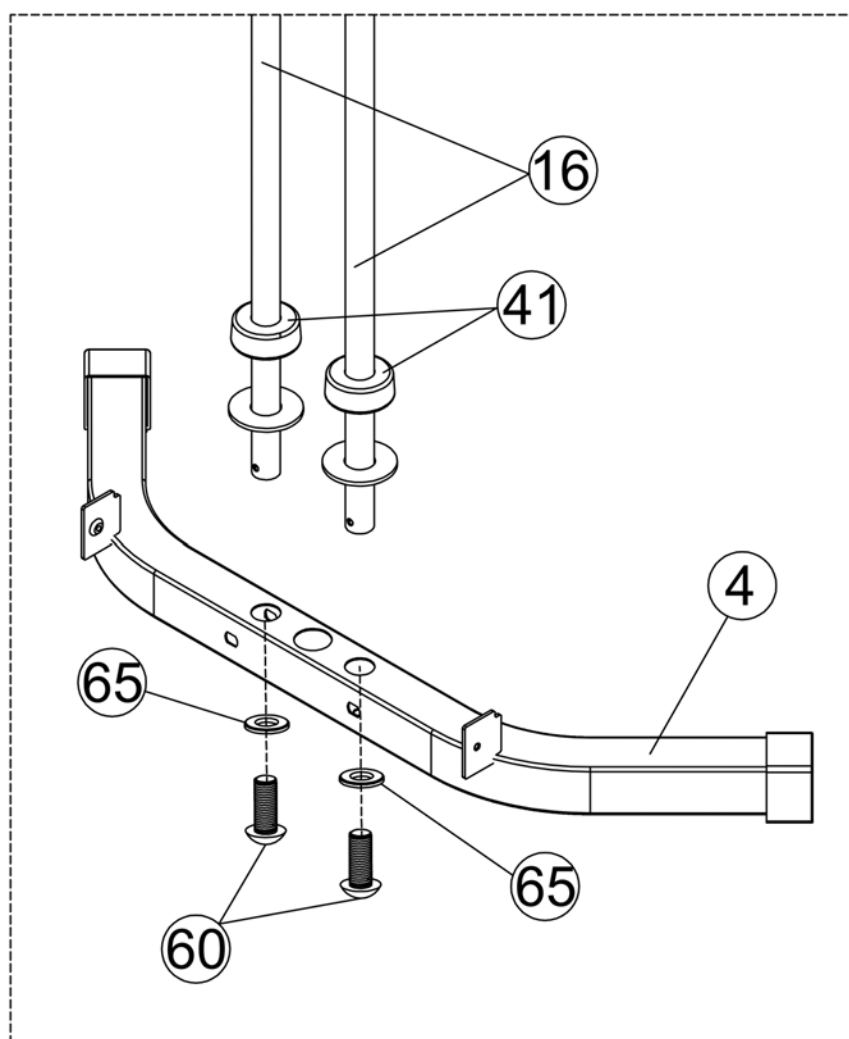
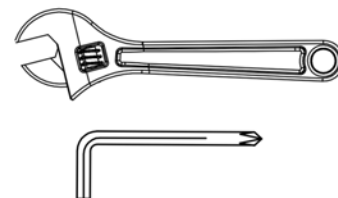


M10 x 3/4" (M10 x 20 mm)

⑥5 x 2

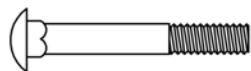


Ø 3/4" (Ø 10 mm)



1

55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

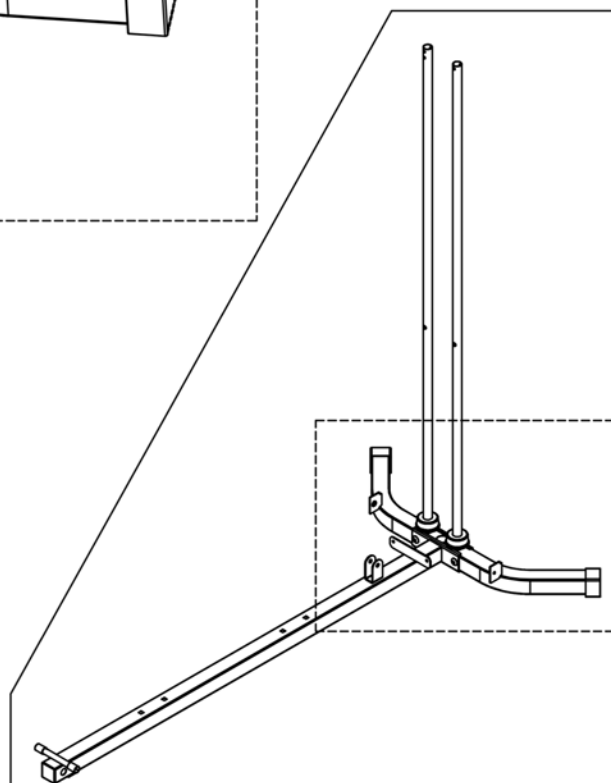
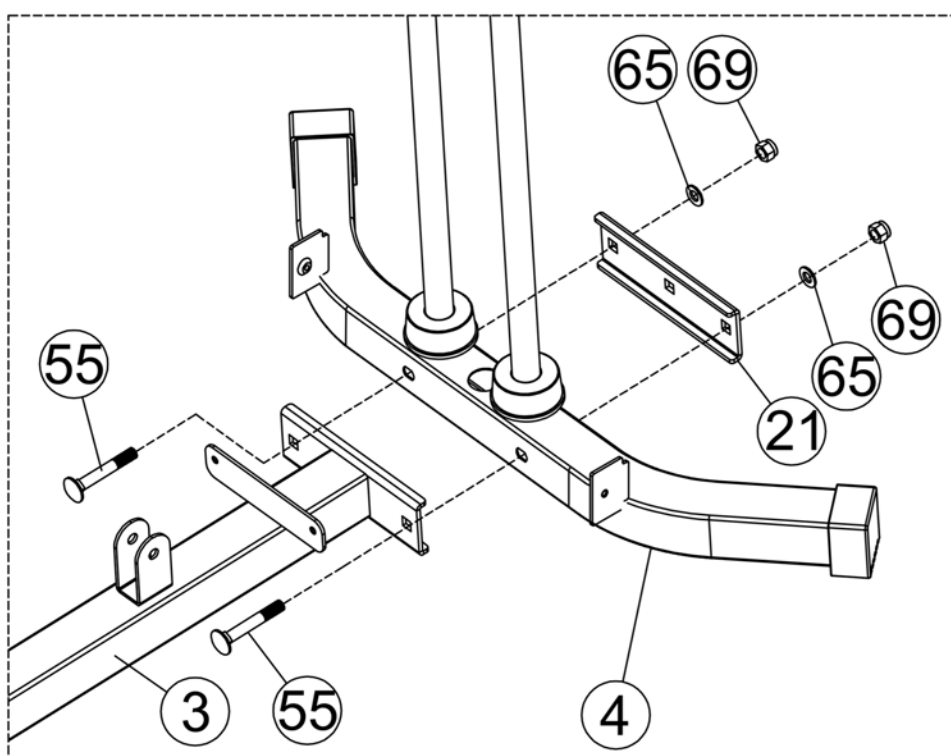
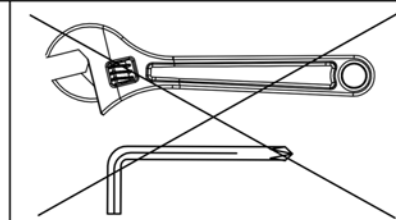
(Ø10 mm)

69 x 2



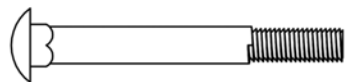
M10

(M10)



2

⑤⑤ x 2



M10 × 2 3/4"

(M10 x 70 mm)

⑥⑤ x 2



Ø 3/4"

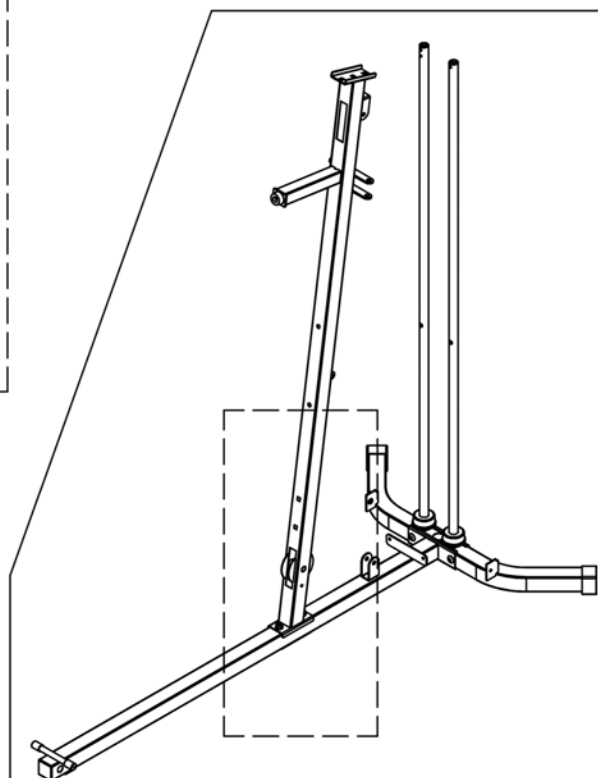
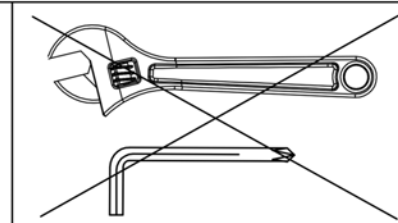
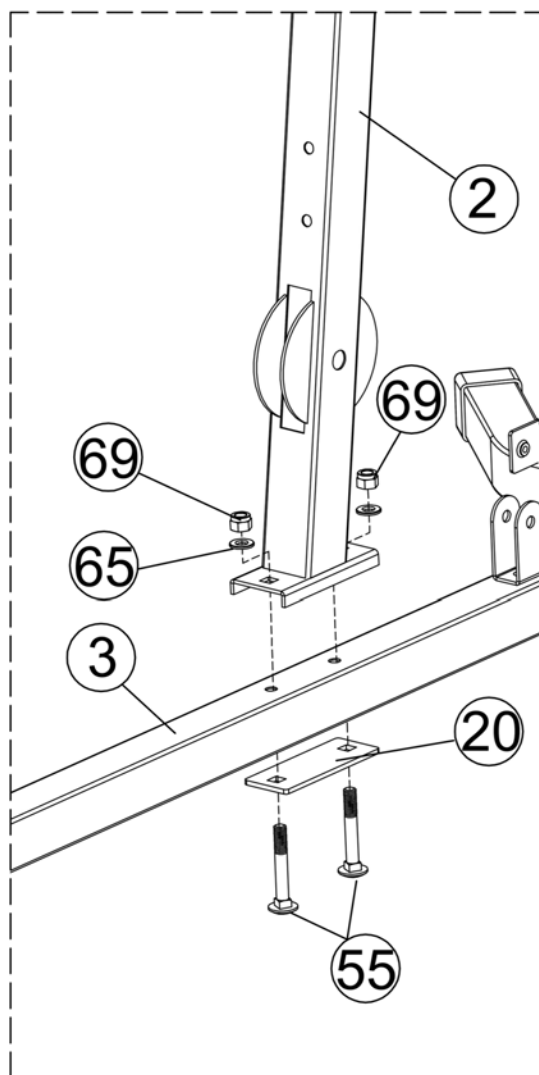
(Ø10 mm)

⑥⑨ x 2



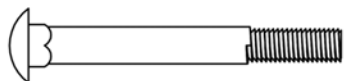
M10

(M10)



3

55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

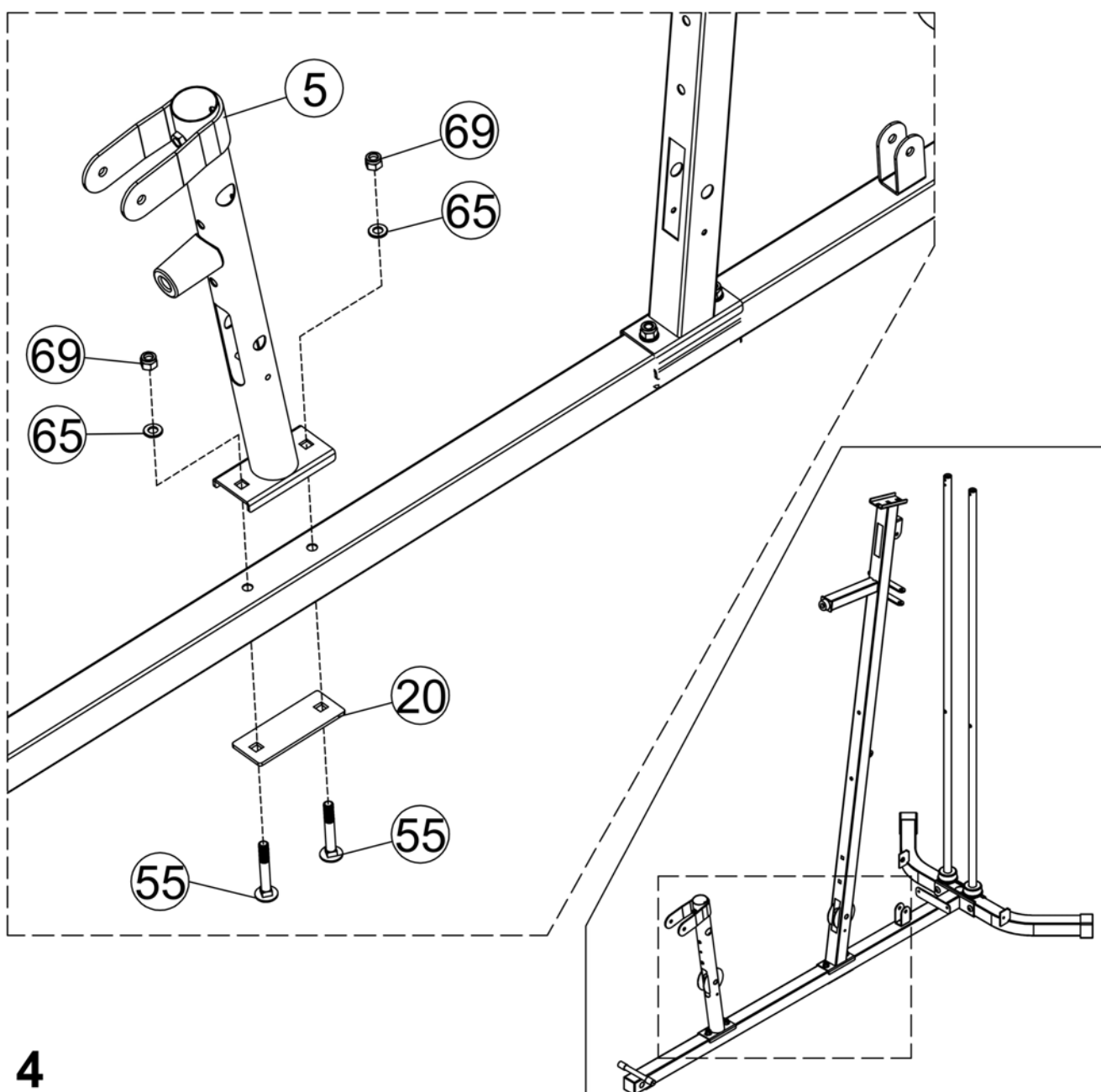
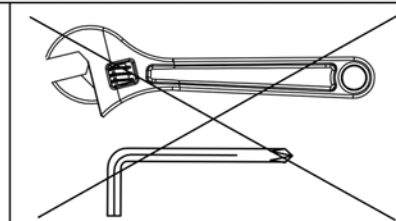
(Ø10 mm)

69 x 2

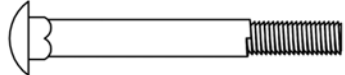
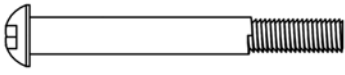


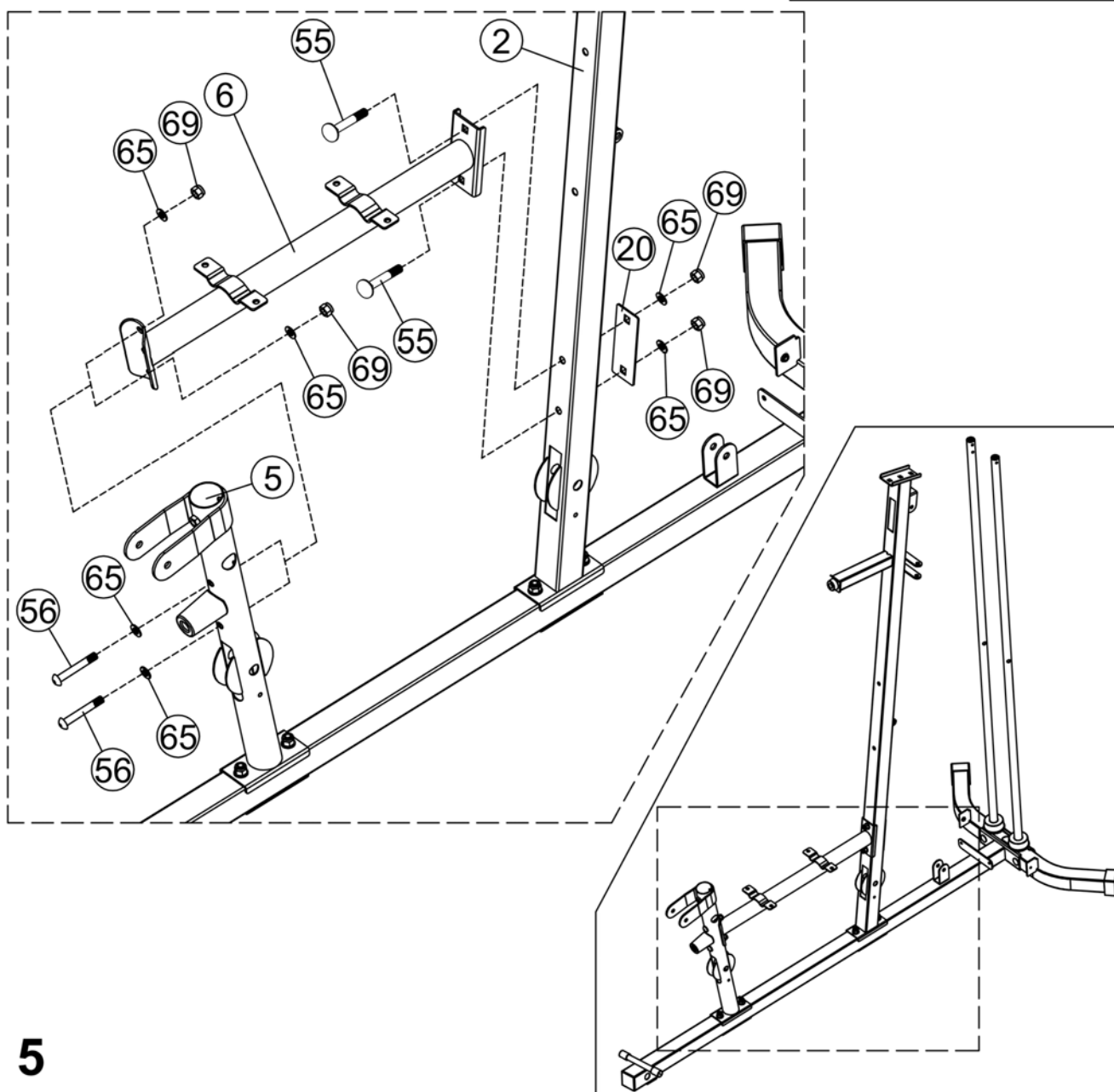
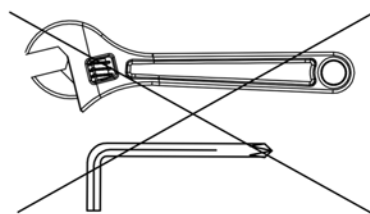
M10

(M10)

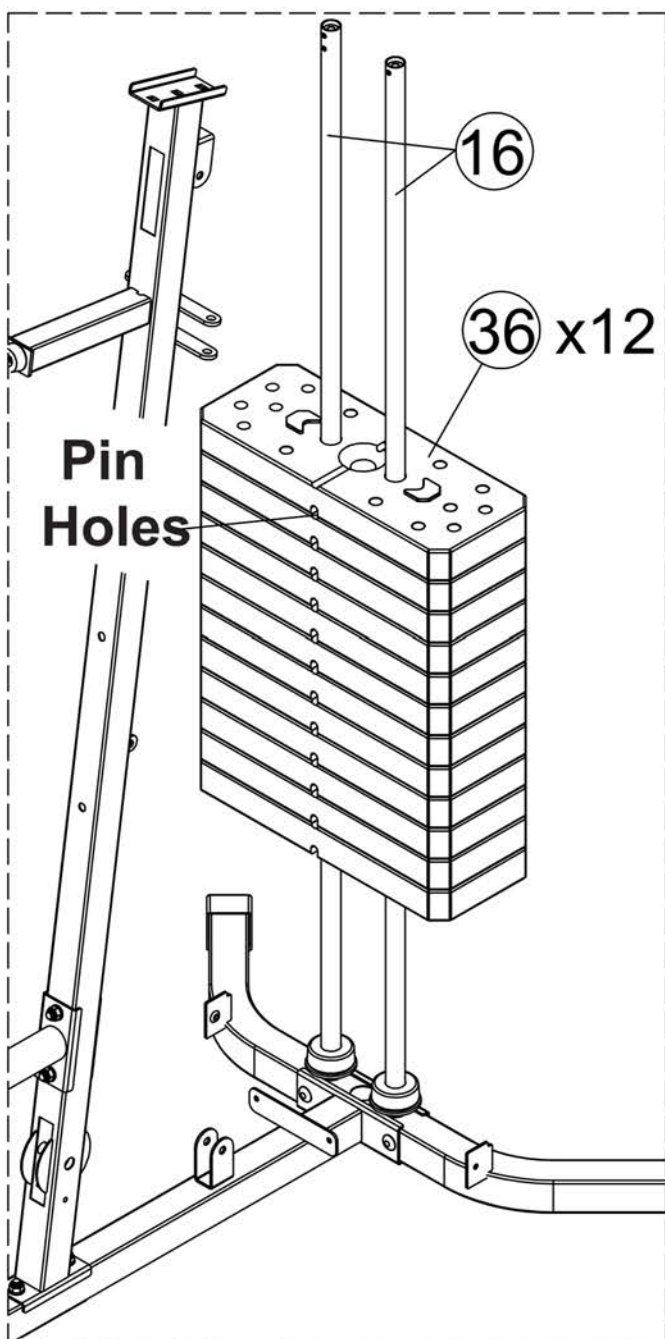
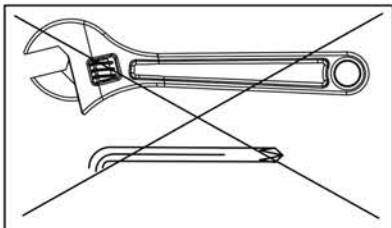


4

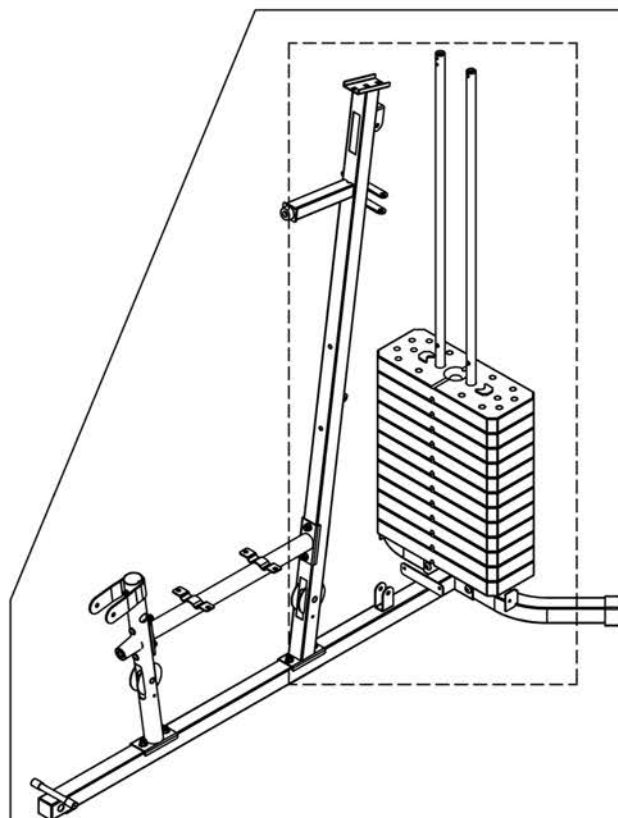
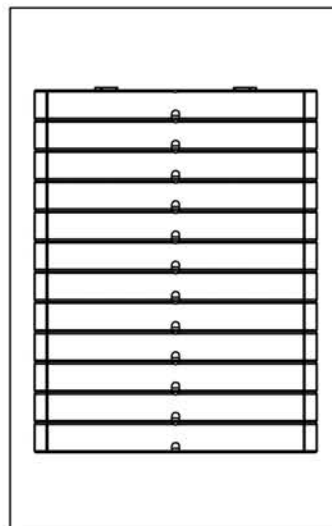
55 x 2		M10 × 2 3/4"	(M10 x 70 mm)
56 x 2		M10 × 2 3/4"	(M10 x 70 mm)
65 x 6		Ø 3/4"	(Ø10 mm)
69 x 4		M10	(M10)



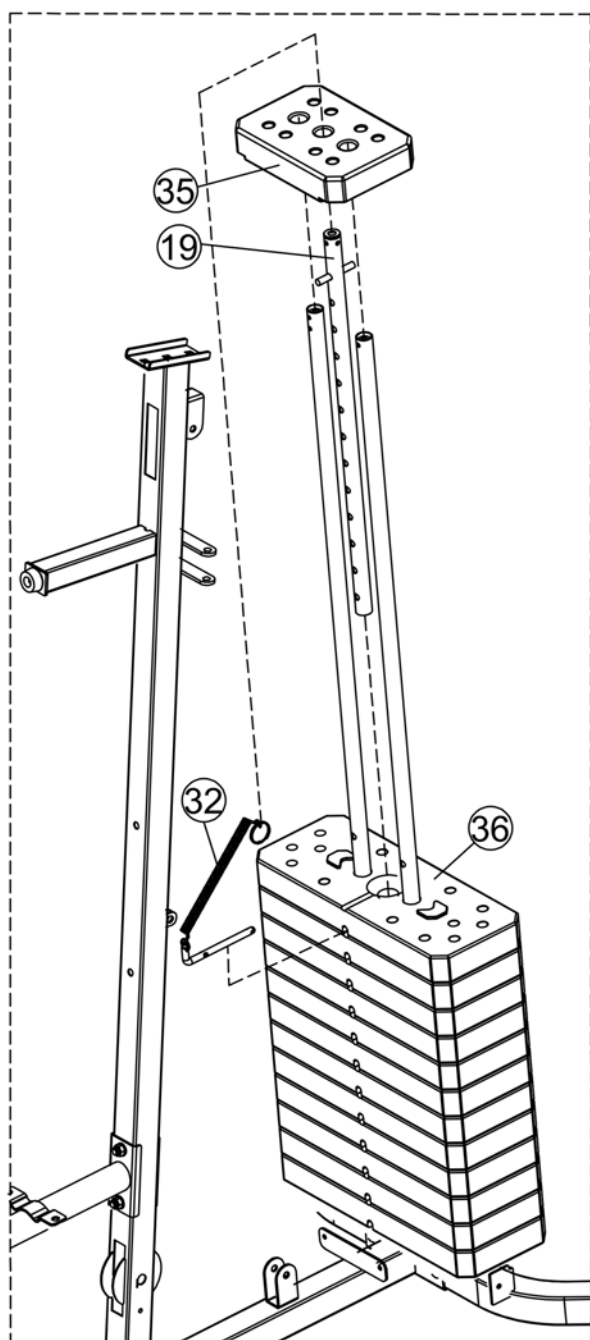
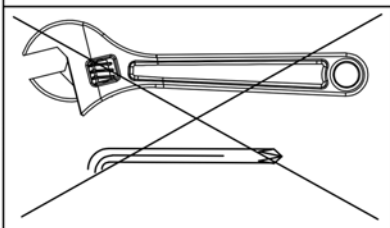
5



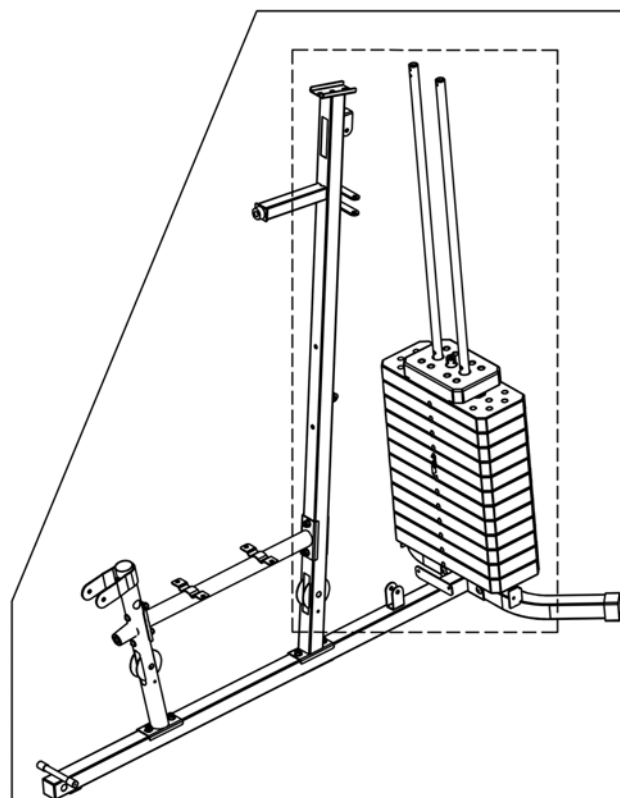
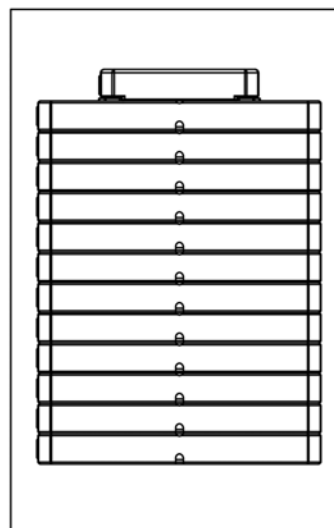
6

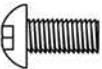


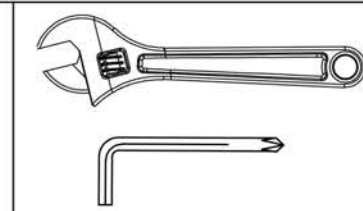
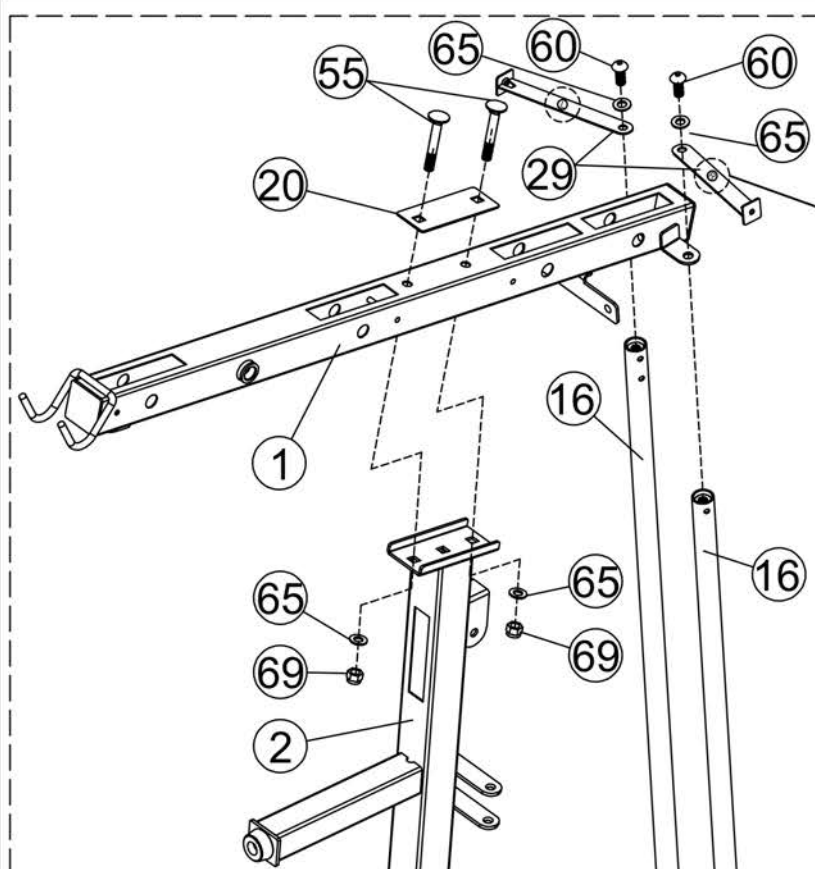
32 x 1



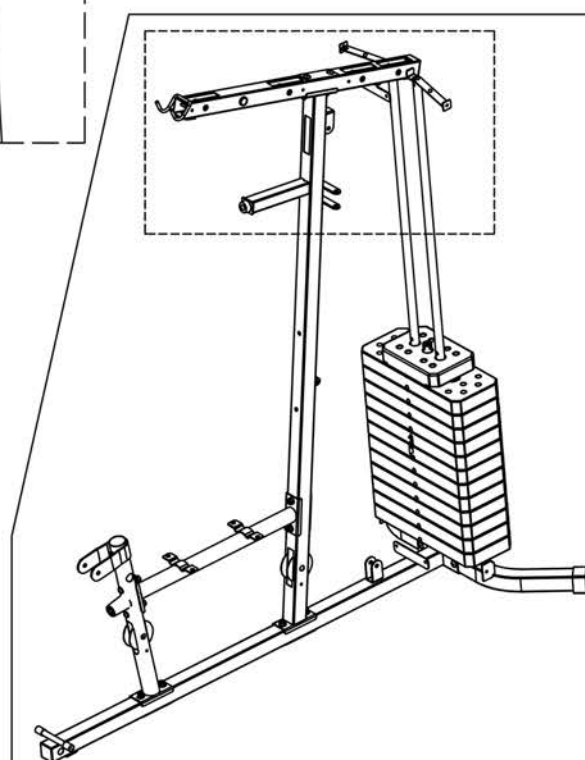
7



⑤⑤ x 2		M10 x 2 3/4"	(M10 x 70 mm)
⑥⑦ x 2		M10 x 3/4"	(M10 x 20 mm)
⑥⑤ x 4		Ø 3/4"	(Ø 10 mm)
⑥⑨ x 2		M10	(M10)



**The label
is above**



③⑧ x 1 

3"

(75mm)

③⑧ x 2 

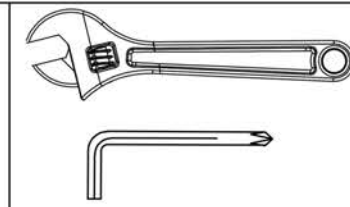
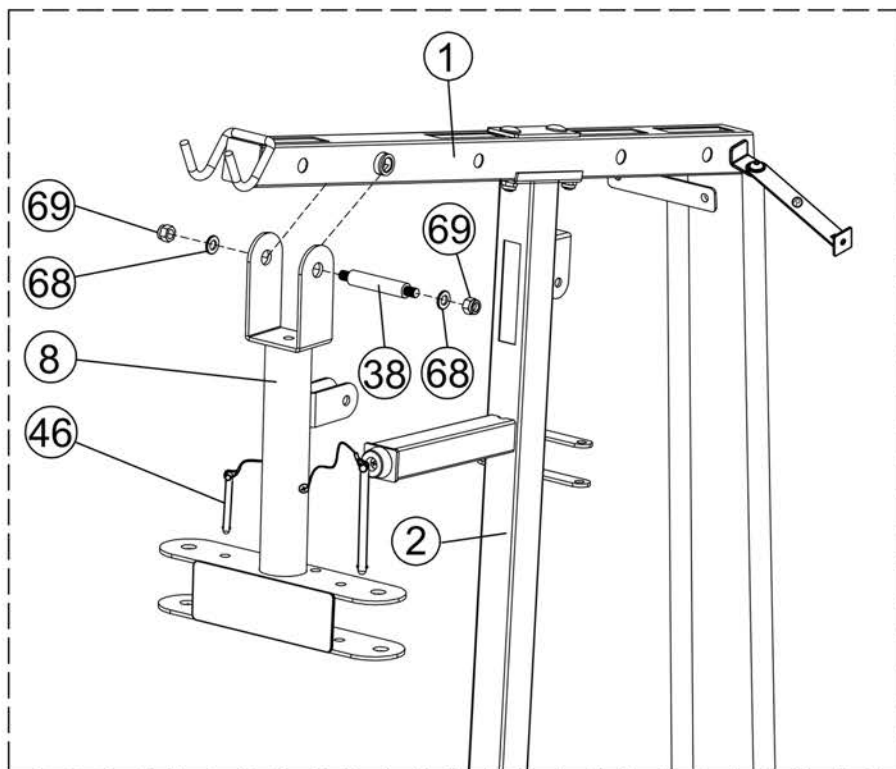
Ø 1" x Ø ¾"

(Ø25 mm x Ø11 mm)

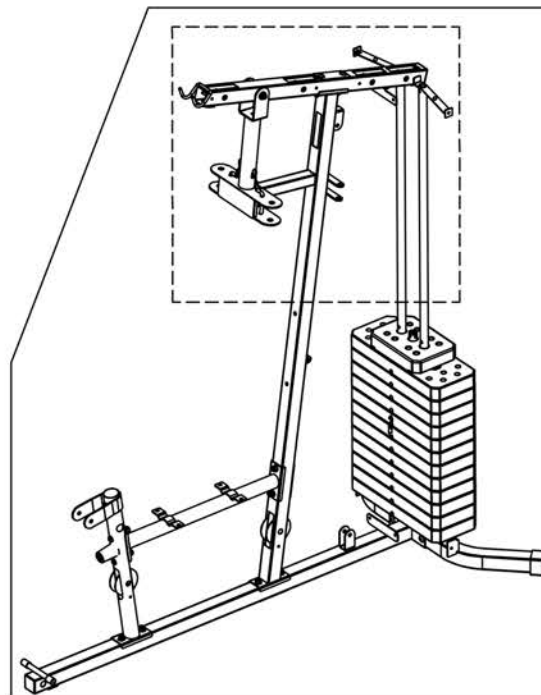
③⑨ x 2 

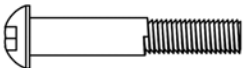
M10

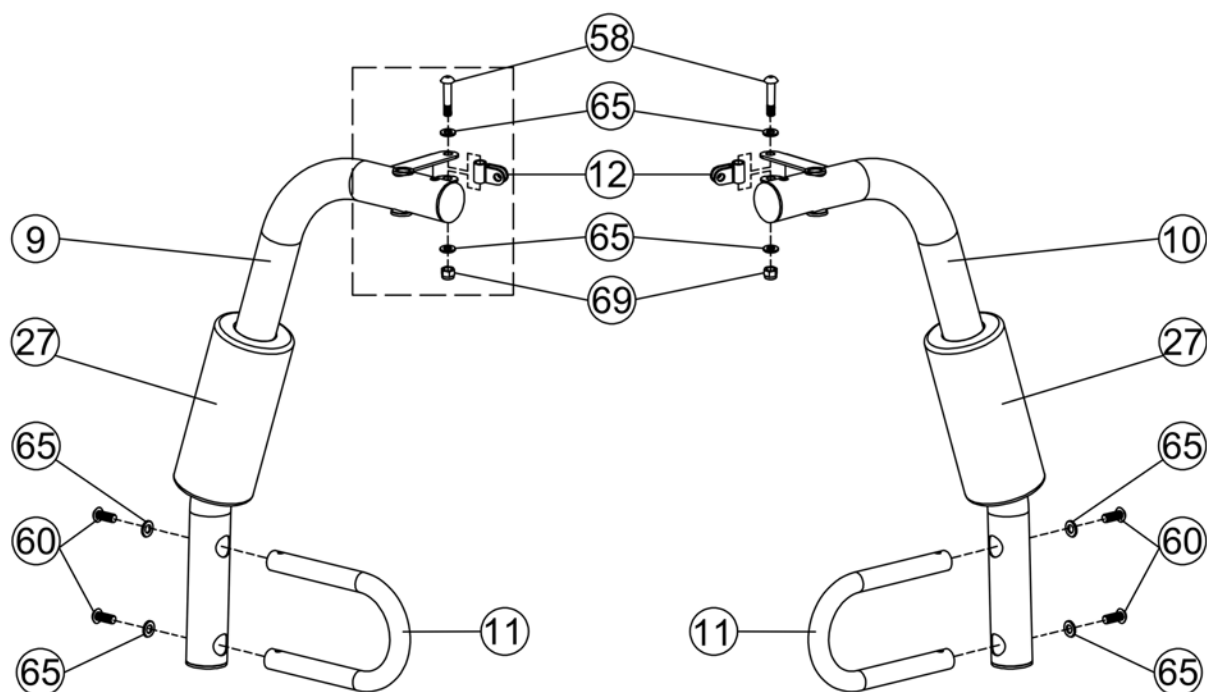
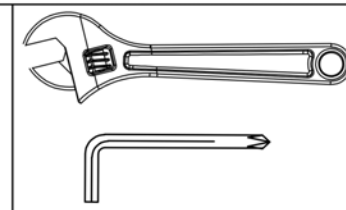
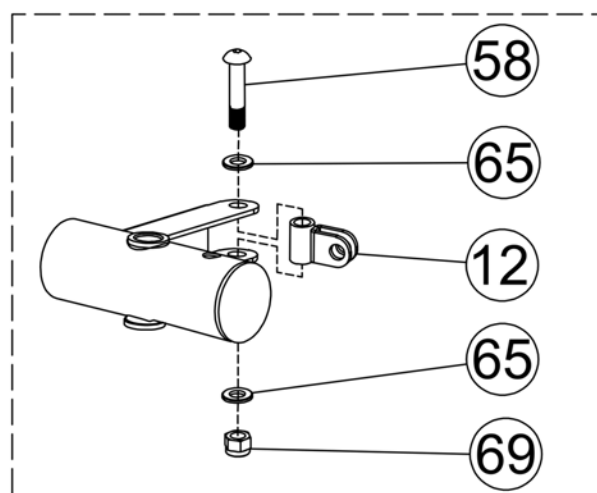
(M10)



9



⑤⑧ x 2		M10 x 2"	(M10 x 50 mm)
⑥⑦ x 4		M10 x ¾"	(M10 x 20 mm)
⑥⑤ x 8		Ø ¾"	(Ø 10 mm)
⑥⑨ x 2		M10	(M10)



10

39 x 2



2 5/8"

(66 mm)

68 x 4



Ø 1" x Ø 3/4"

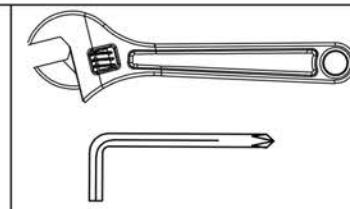
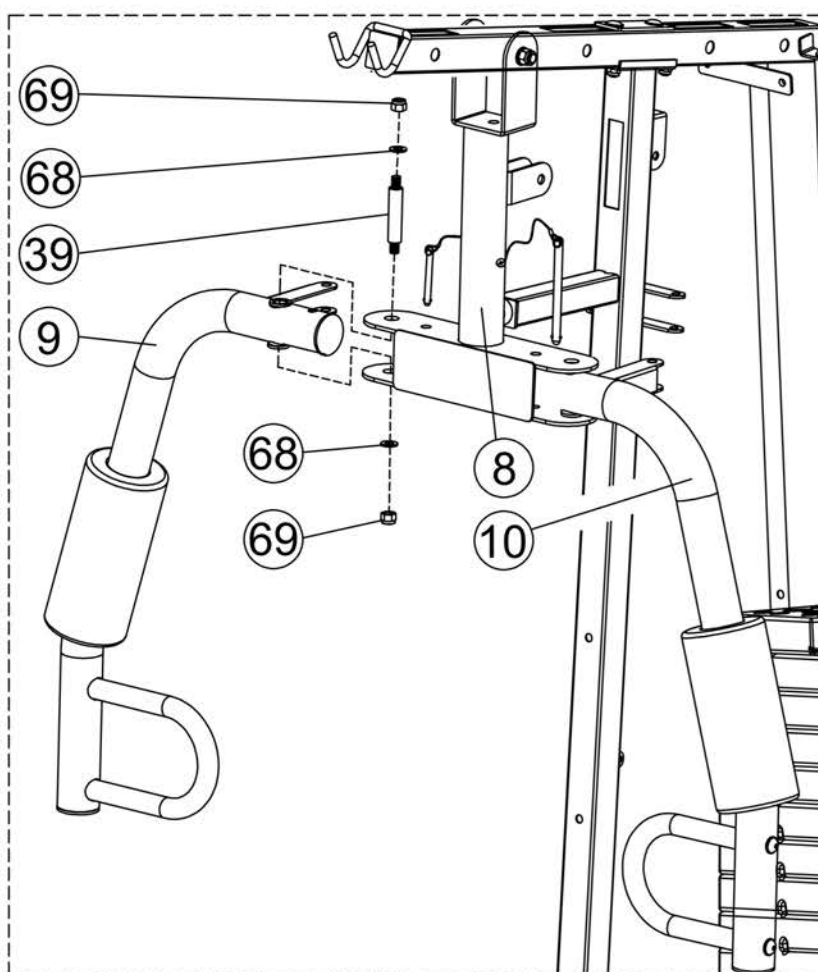
(Ø25 mm x Ø11 mm)

69 x 4

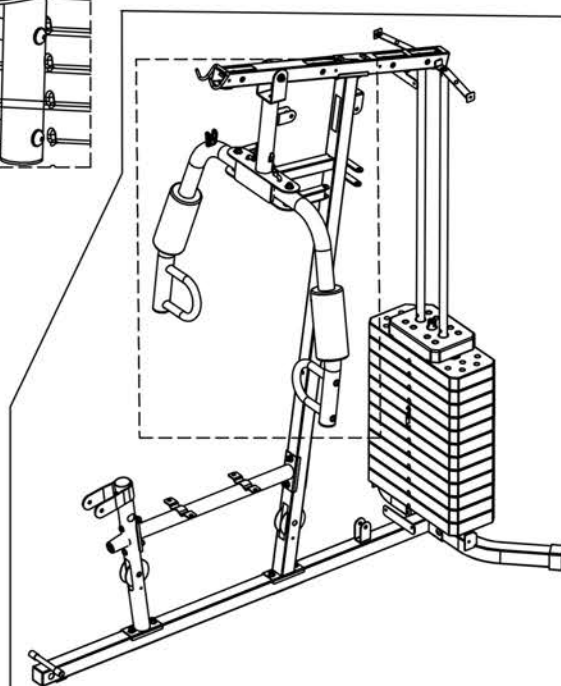


M10

(M10)



11



62 x 4



M8 x 5/8" (M8 x 16 mm)

61 x 2

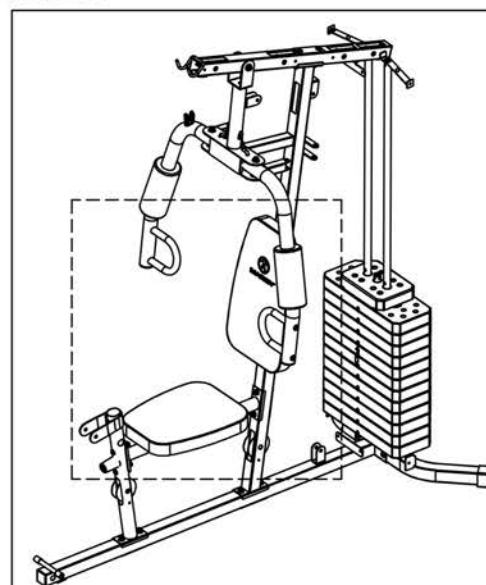
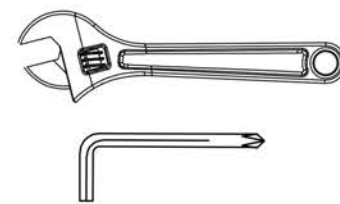
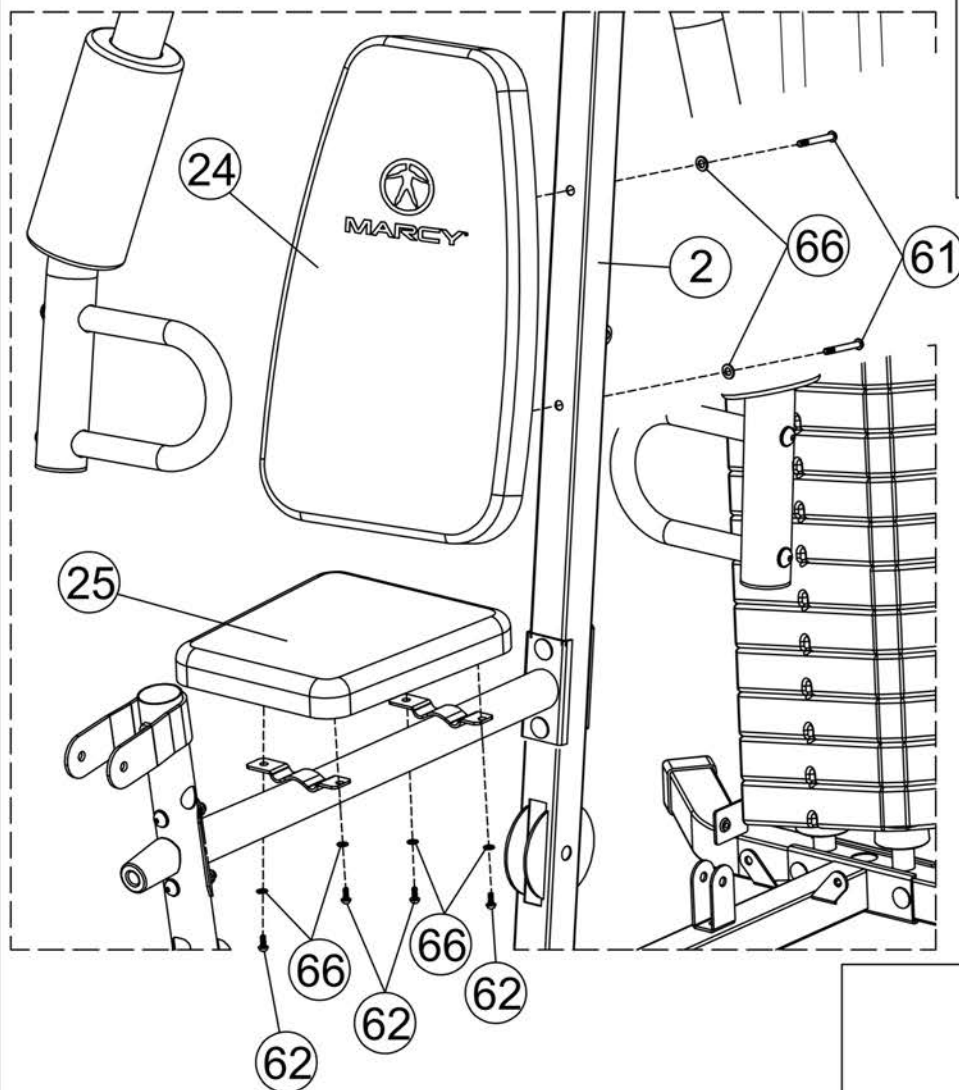


M8 x 2 3/4" (M8 x 70 mm)

66 x 6



Ø 5/8" (Ø 8 mm)



12

⑥2 x 2



M8 x 5/8"

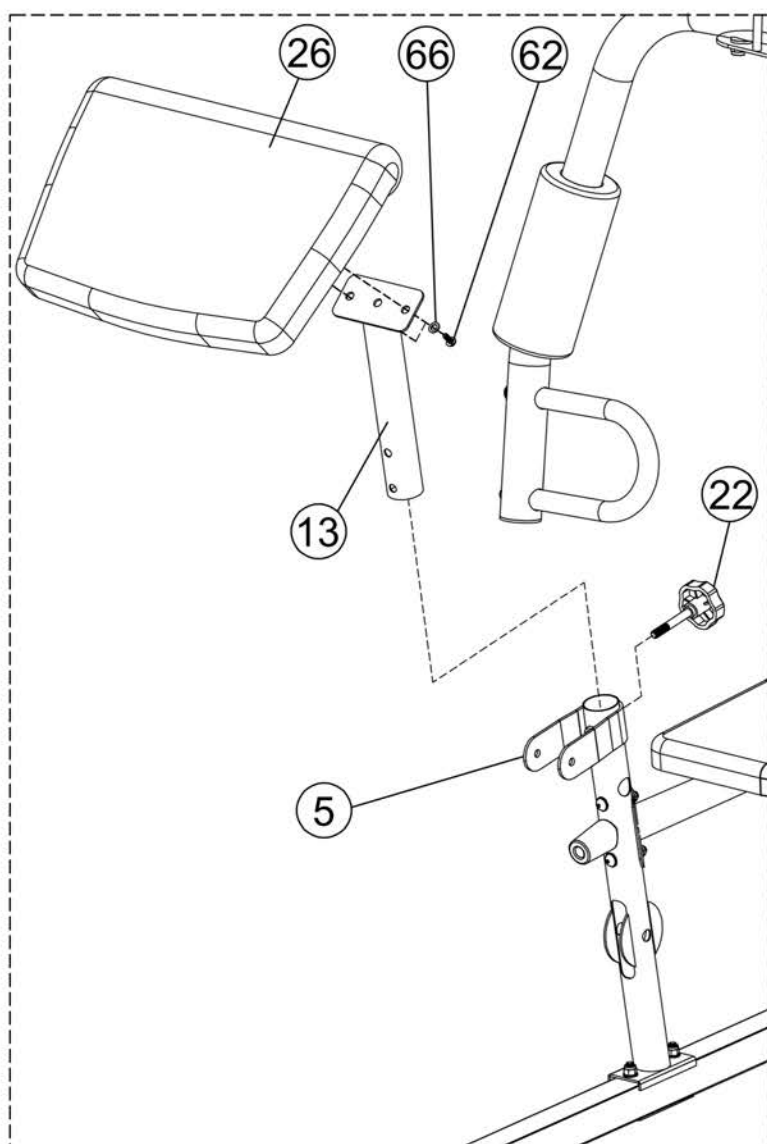
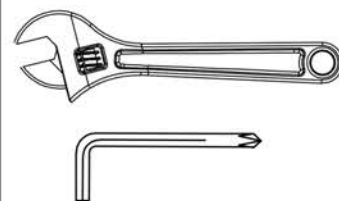
(M8 x 16 mm)

⑥6 x 2

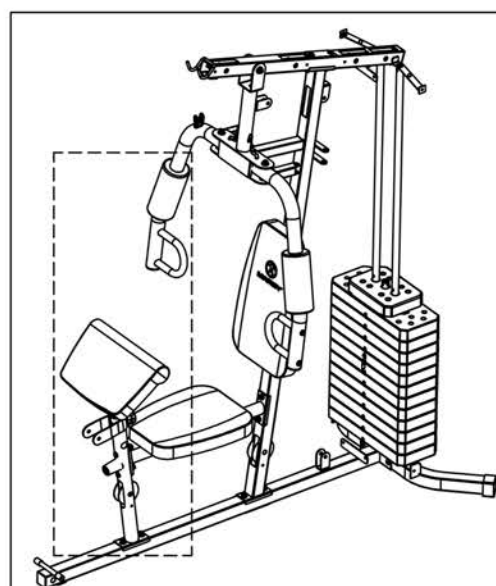


Ø 5/8"

(Ø 8 mm)



13



④① x 1



Leg Developer Axle

⑥① x 2

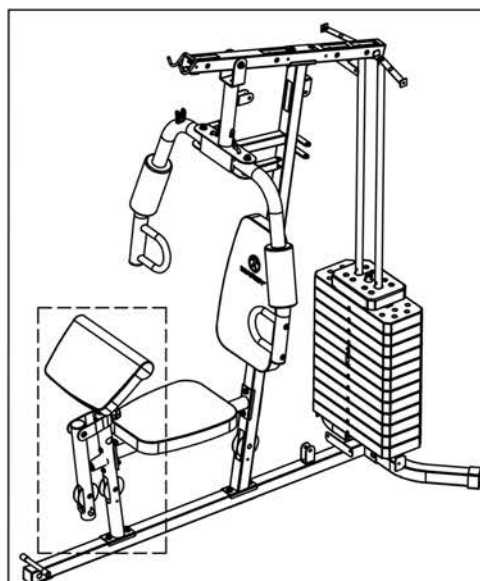
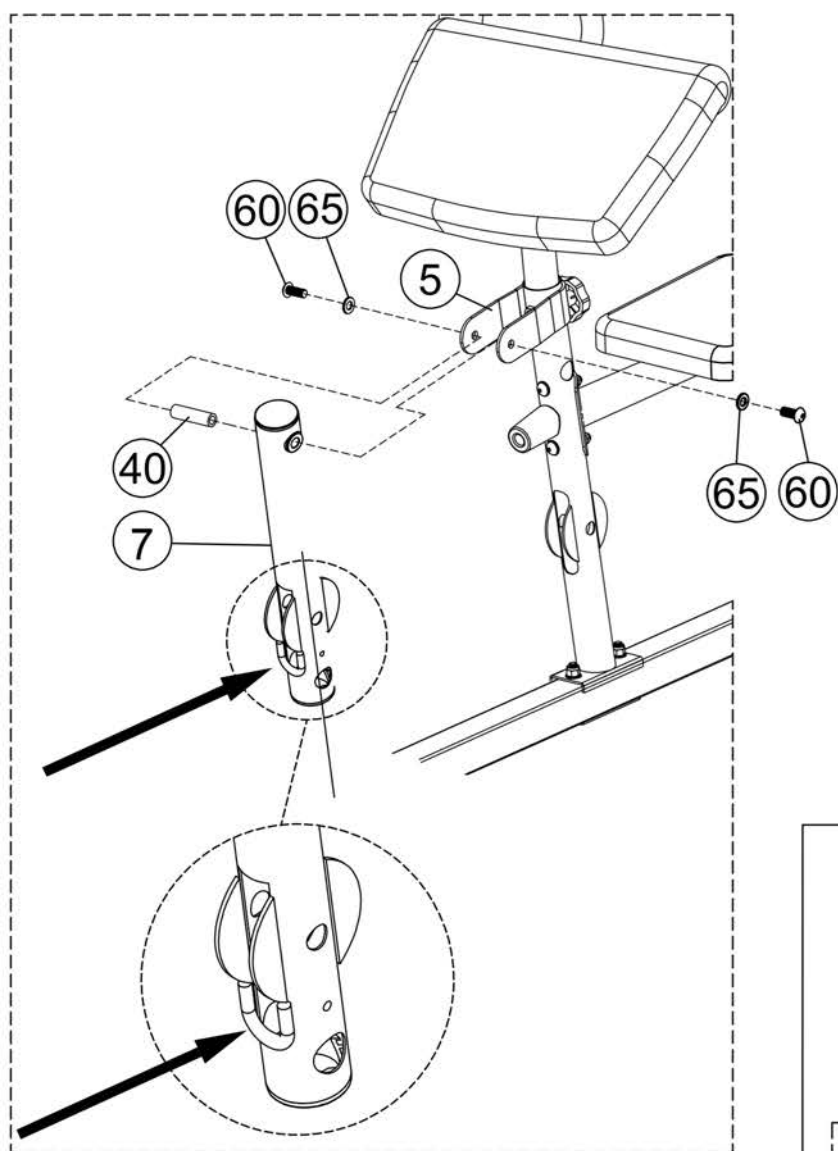
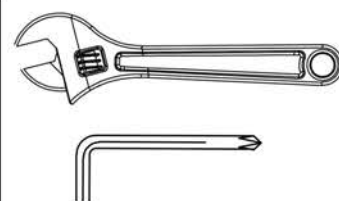


M10 x 3/4" (M10 x 20 mm)

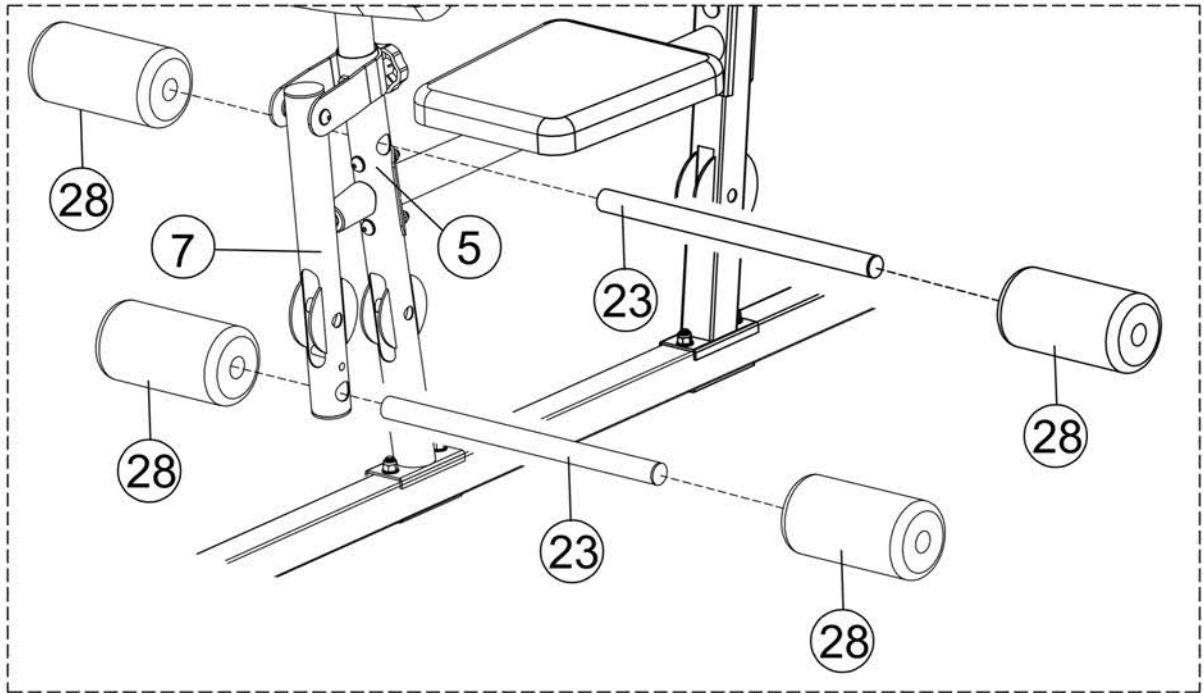
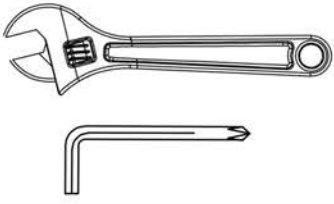
⑥⑤ x 2



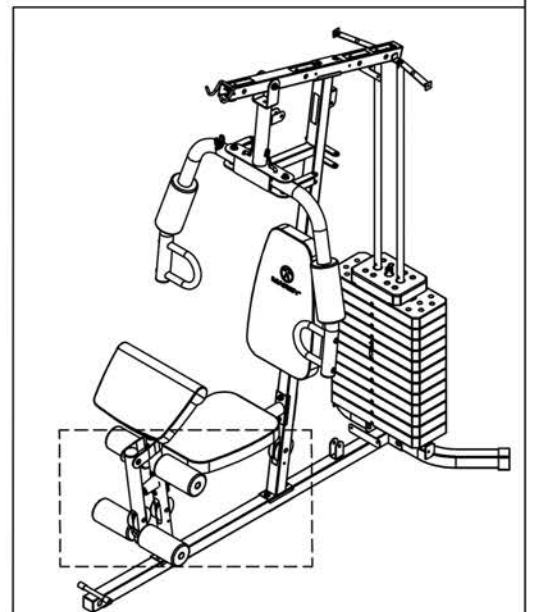
Ø 3/4" (Ø 10 mm)



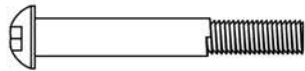
14



15



57 x 2



M10 x 2 1/2" (M10 x 65 mm)

65 x 4

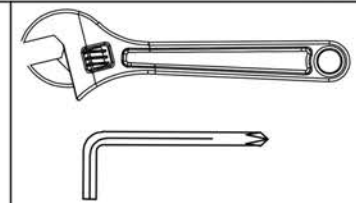
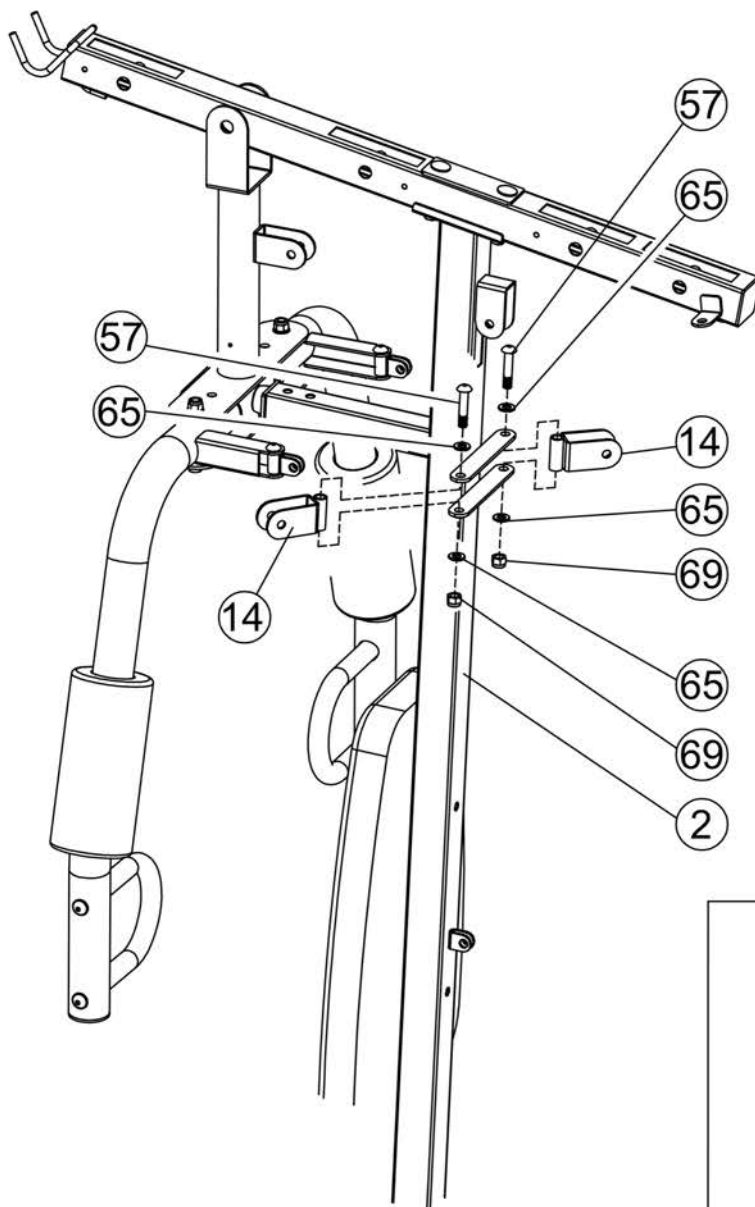


Ø 3/4" (Ø 10 mm)

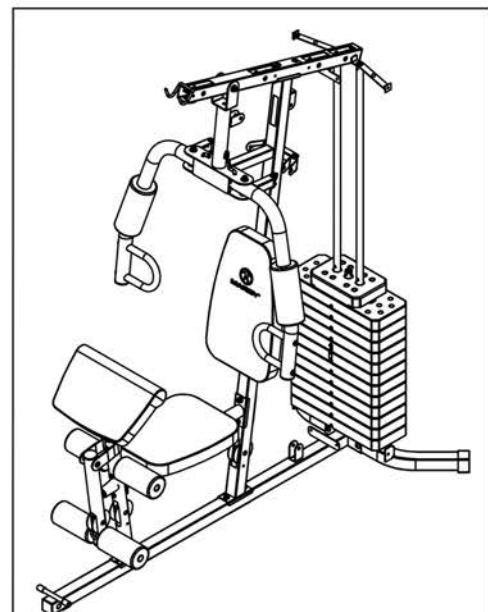
69 x 2



M10 (M10)



16



63 x 8



M6 x $\frac{3}{5}$ "

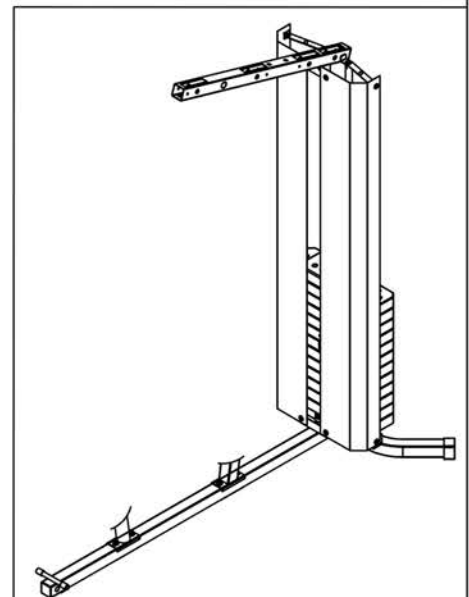
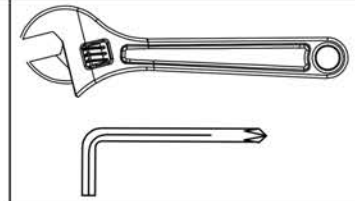
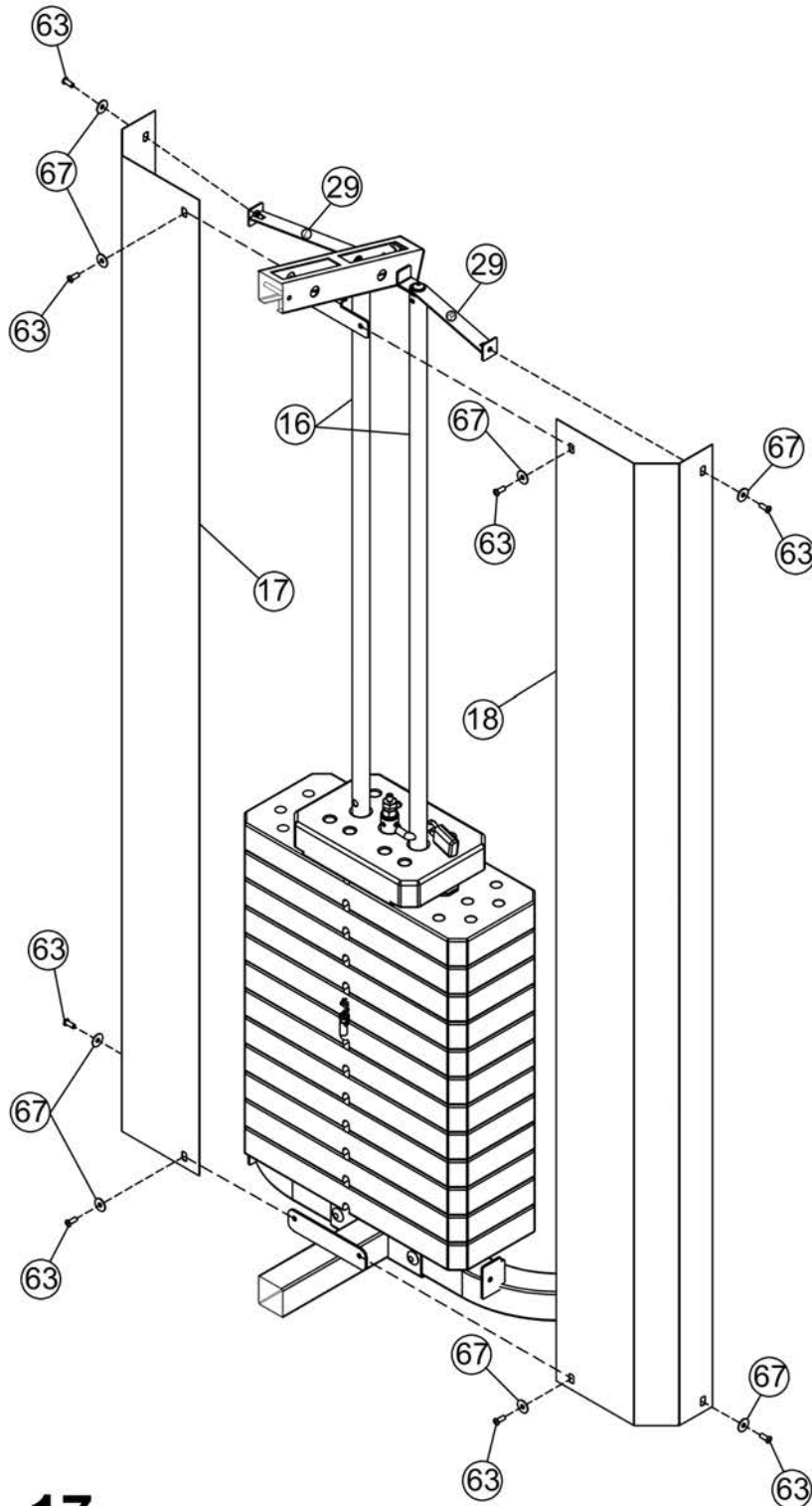
(M6 x 16 mm)

67 x 8

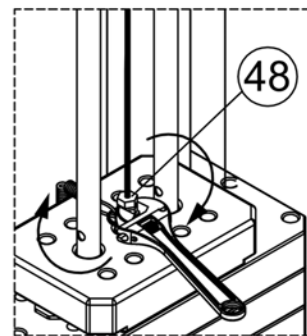
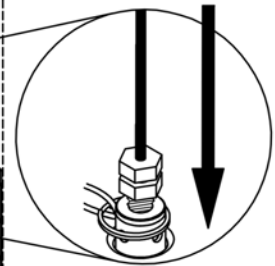
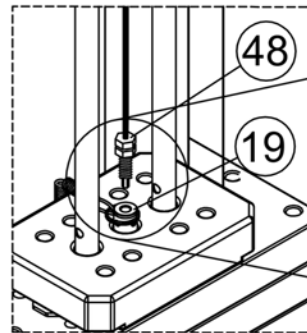
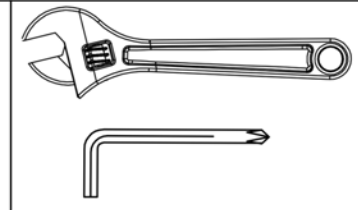
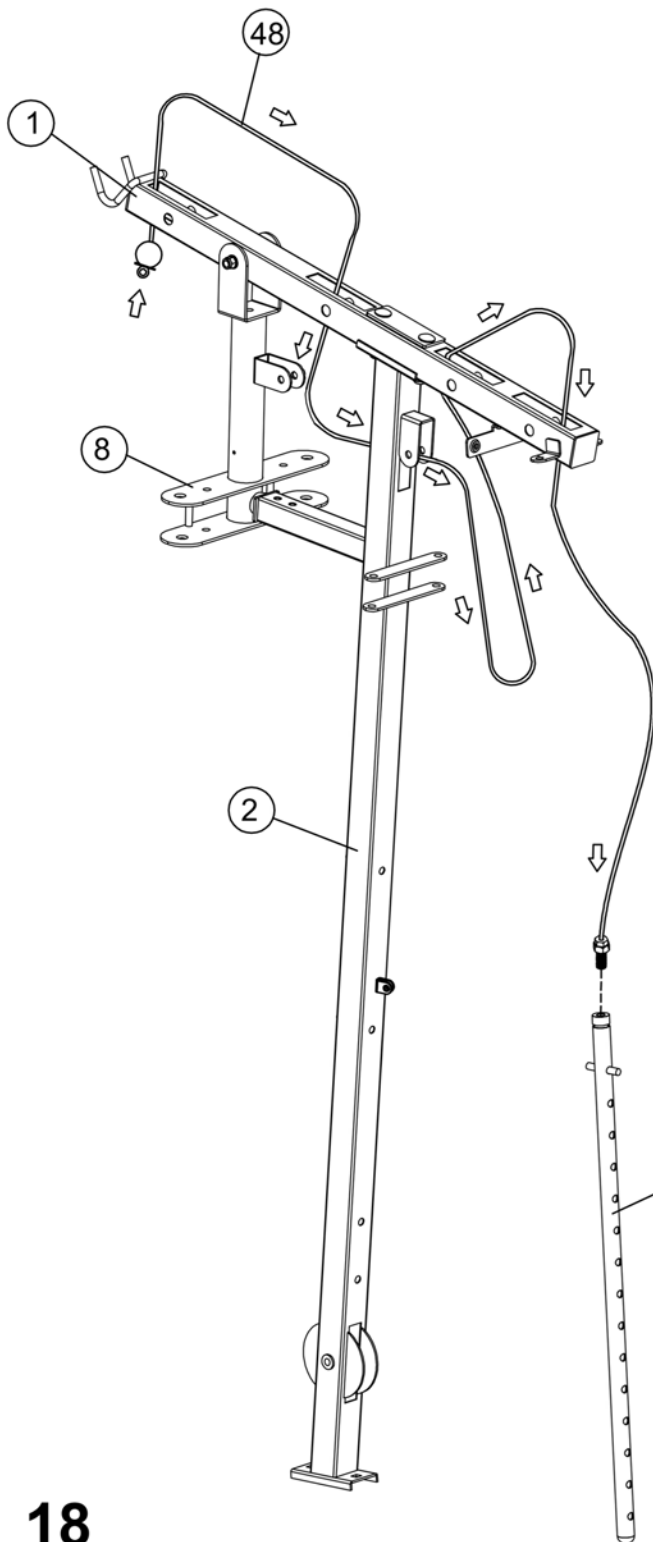


$\varnothing \frac{3}{4}$ " x $\varnothing \frac{1}{2}$ "

($\varnothing 18$ x $\varnothing 6$ mm)

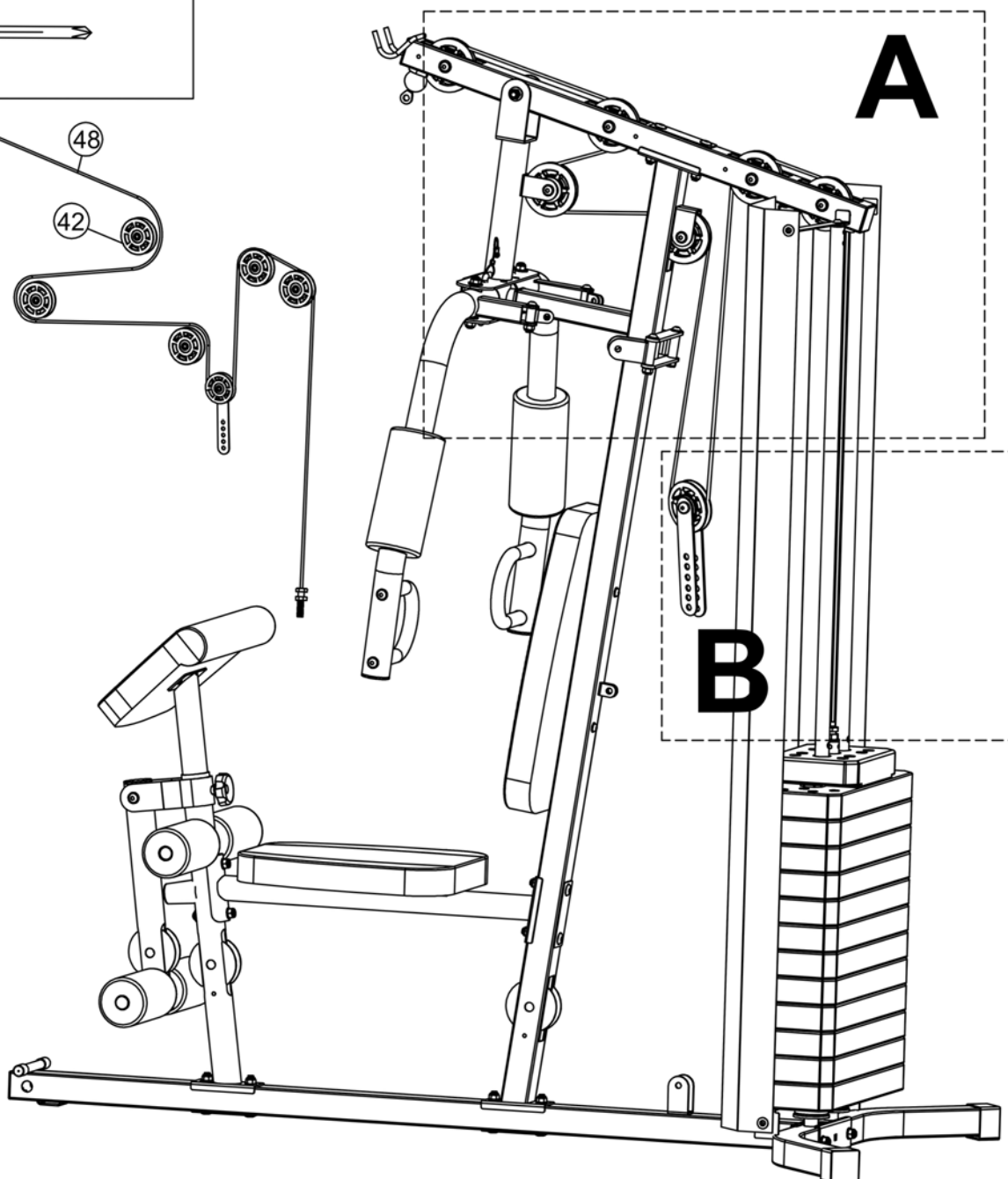
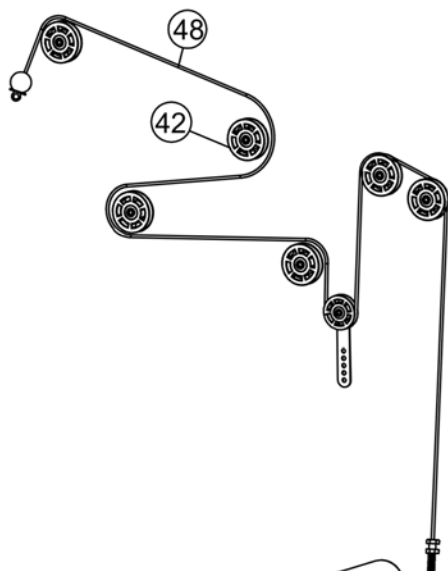
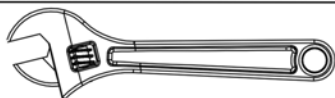


48 x 1



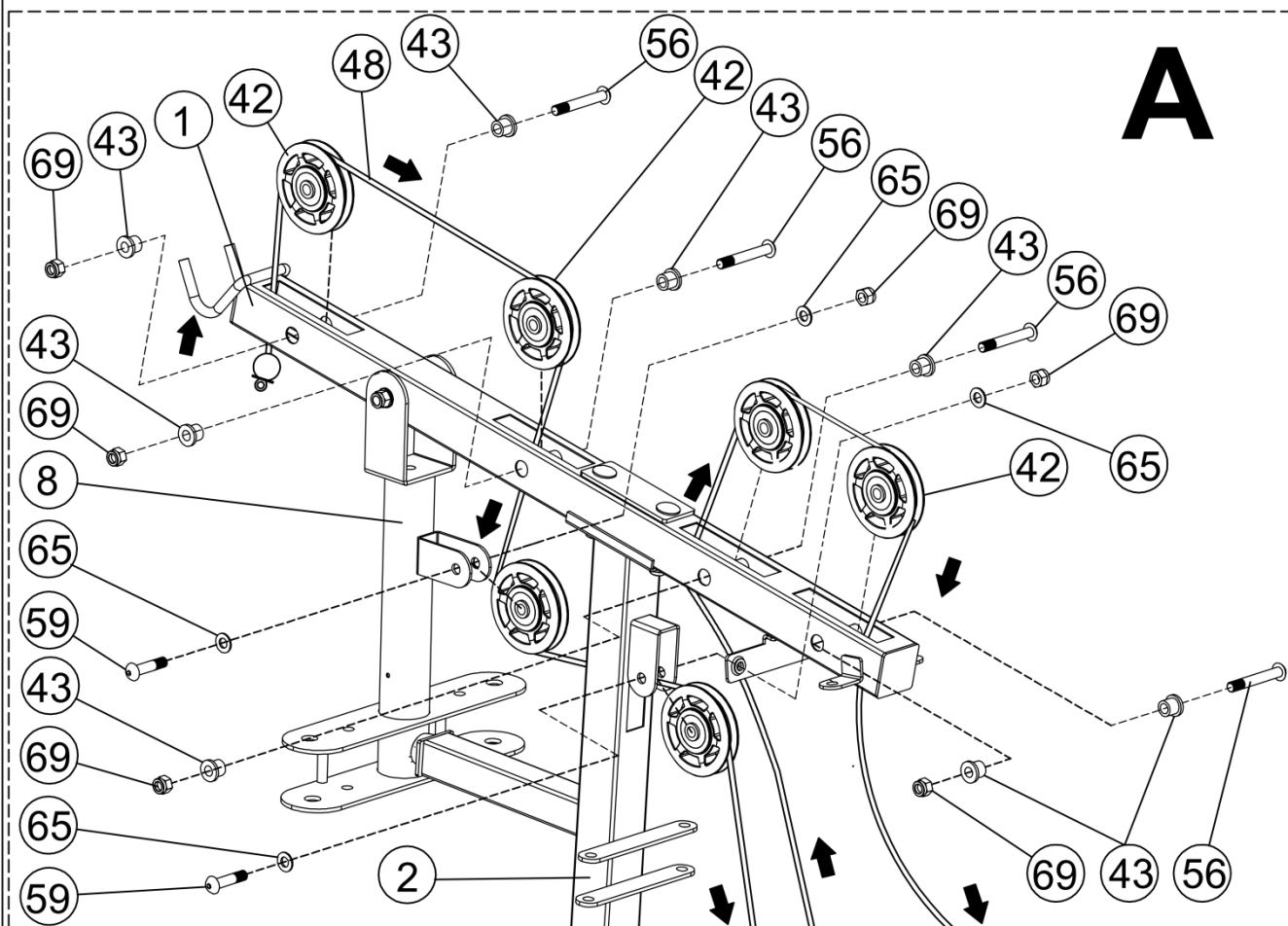
18

(43) x 8		$\varnothing \frac{7}{8}'' \times \frac{1}{2}''$ ($\varnothing 22 \text{ mm} \times 14 \text{ mm}$)
(56) x 4		M10 x 2 $\frac{3}{4}''$ (M10 x 70 mm)
(59) x 3		M10 x 1 $\frac{3}{4}''$ (M10 x 45 mm)
(65) x 6		$\varnothing \frac{3}{4}''$ ($\varnothing 10 \text{ mm}$)
(69) x 7		M10 (M10)

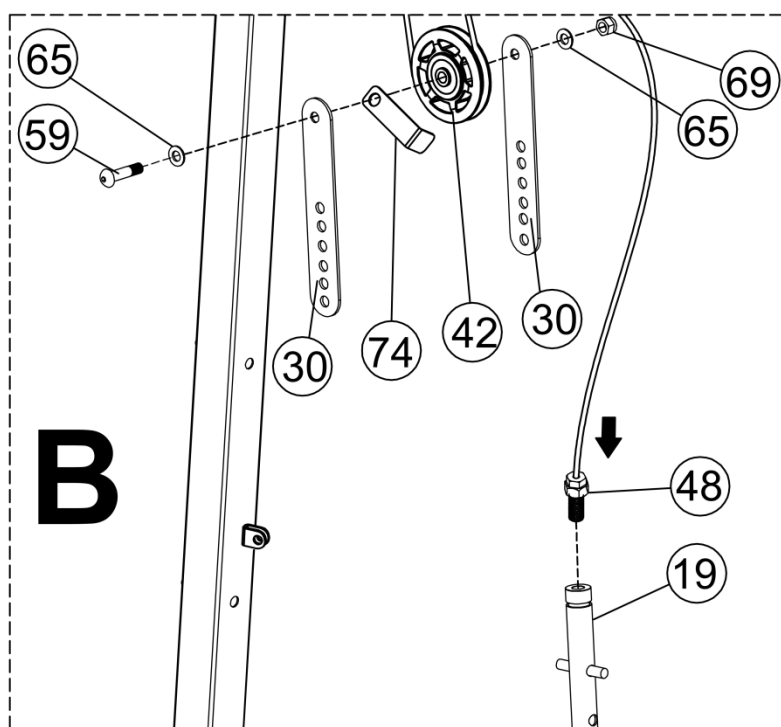


19

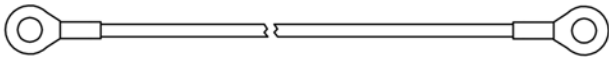
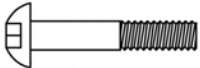
A

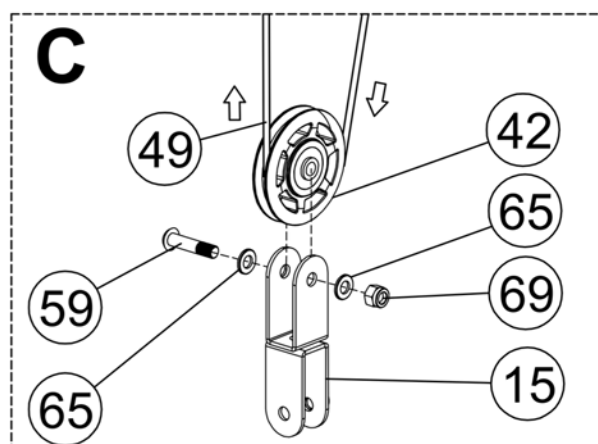
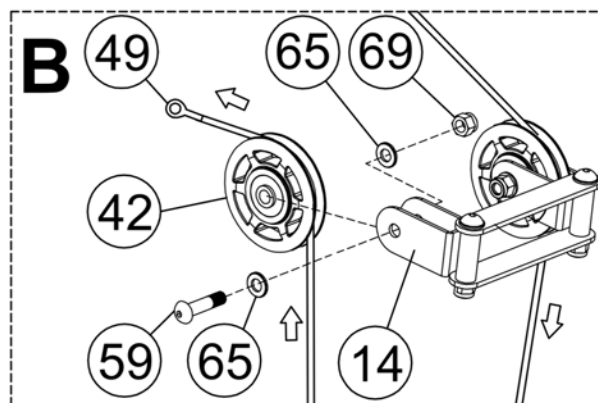
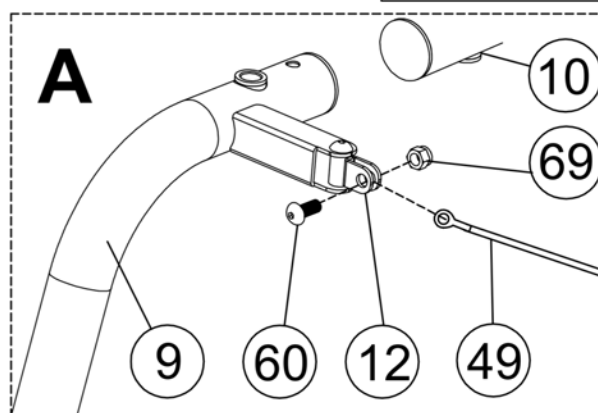
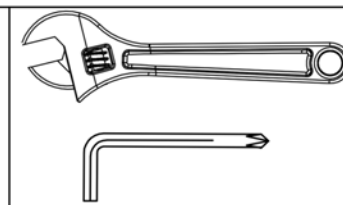
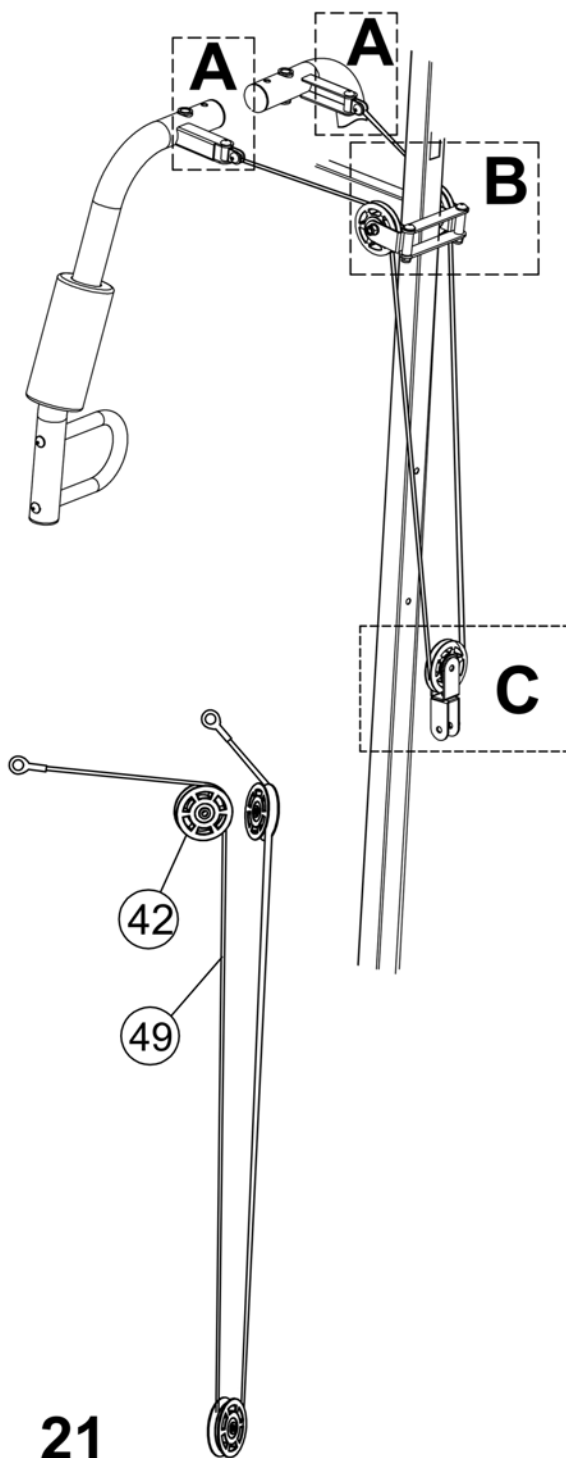


B



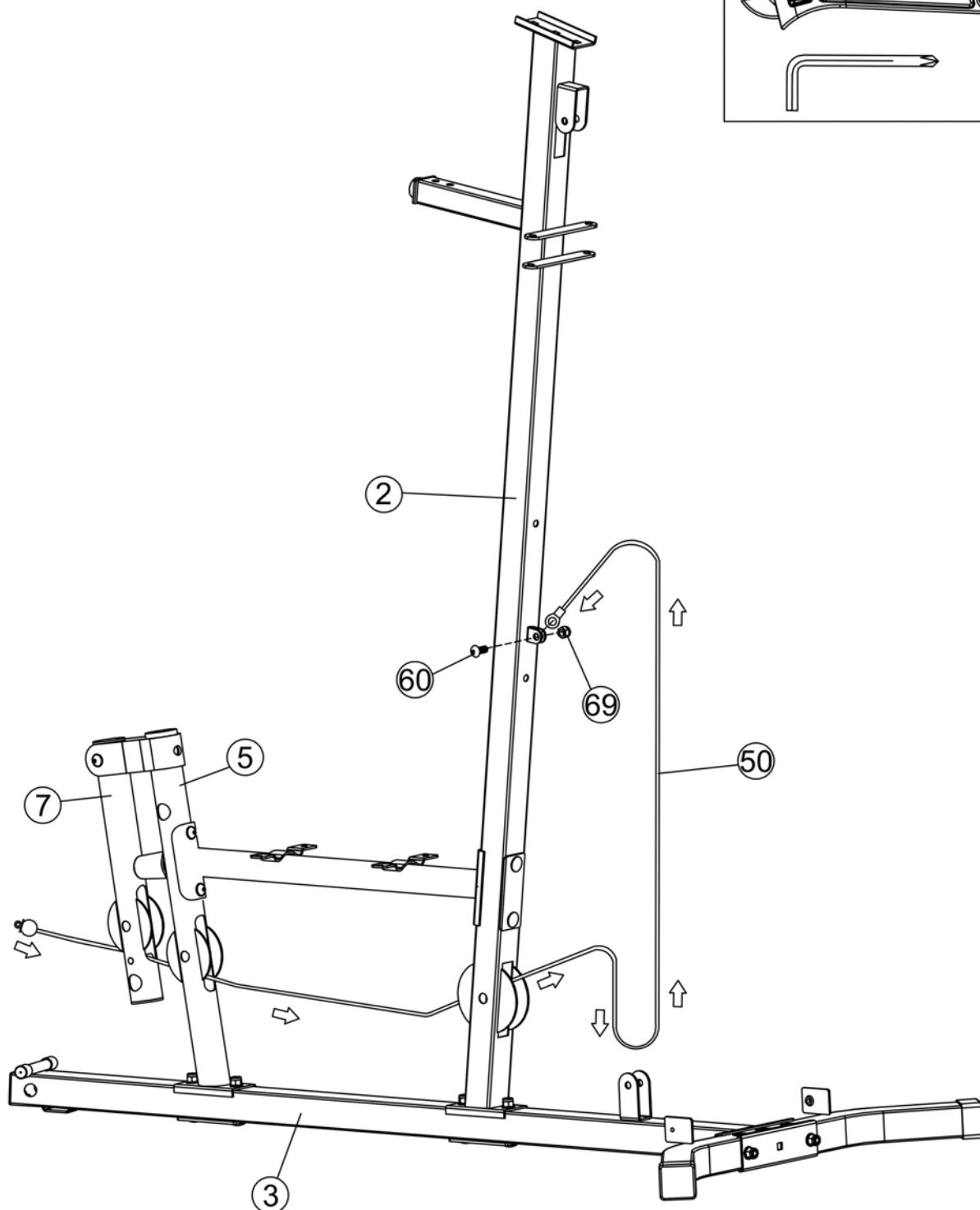
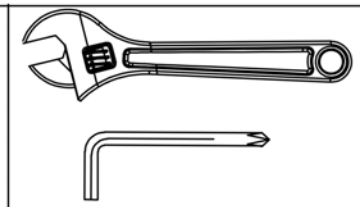
20

(49) x 1			
(59) x 3		M10 x 1 3/4"	(M10 x 45 mm)
(60) x 2		M10 x 3/4"	(M10 x 20 mm)
(65) x 6		Ø 3/4"	(Ø 10 mm)
(69) x 5		M10	(M10)

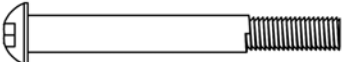


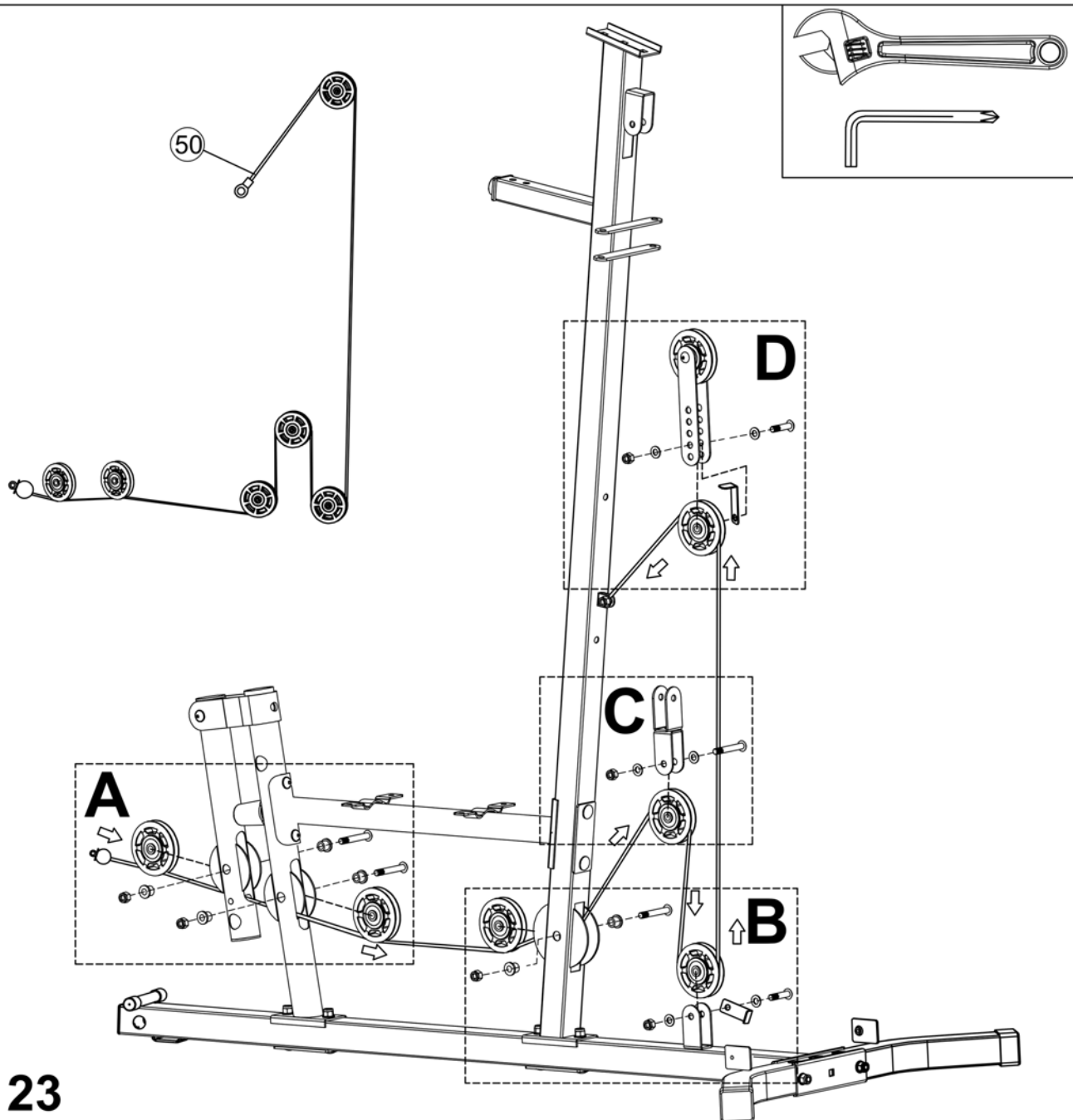
21

- (50) x 1 
 (60) x 1  M10 x $\frac{3}{4}$ " (M10 x 20 mm)
 (69) x 1  M10 (M10)

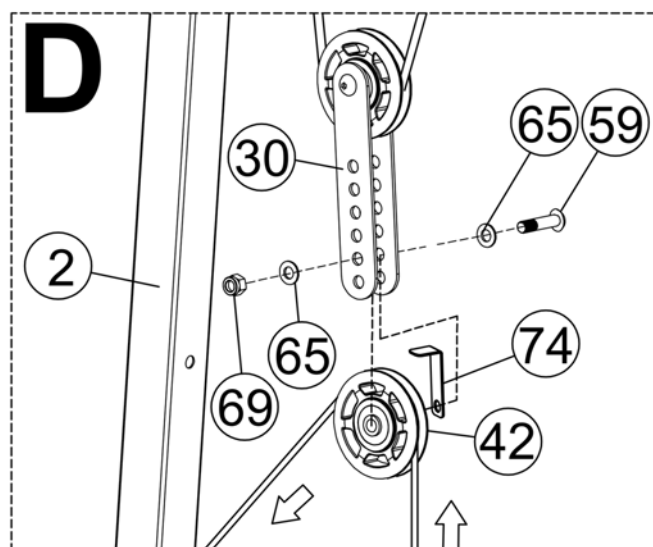
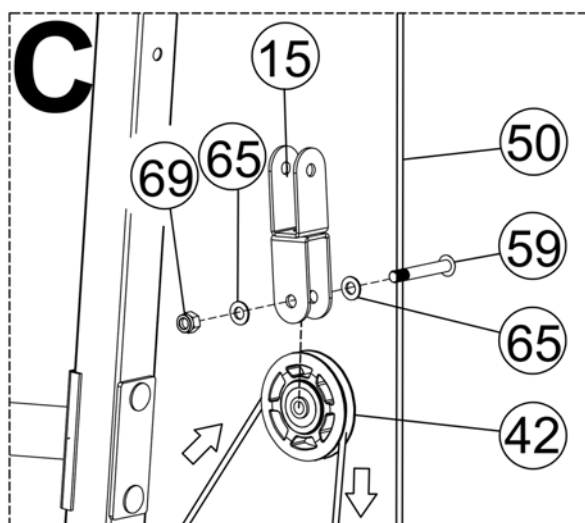
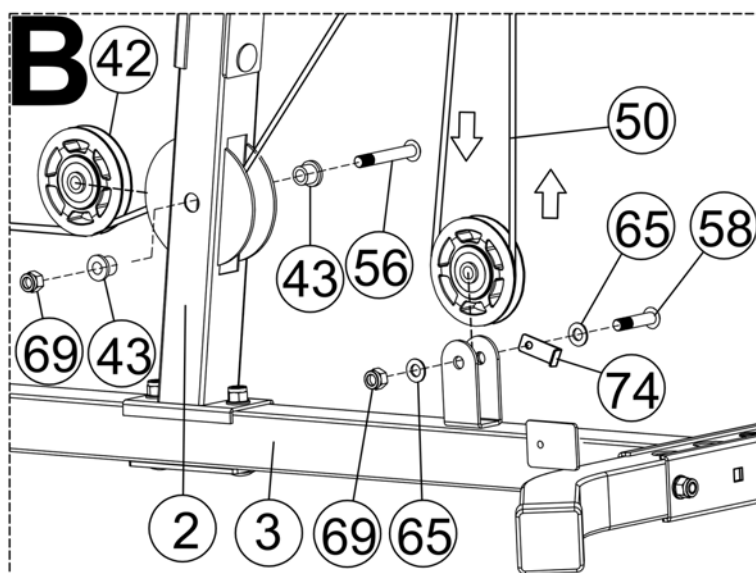
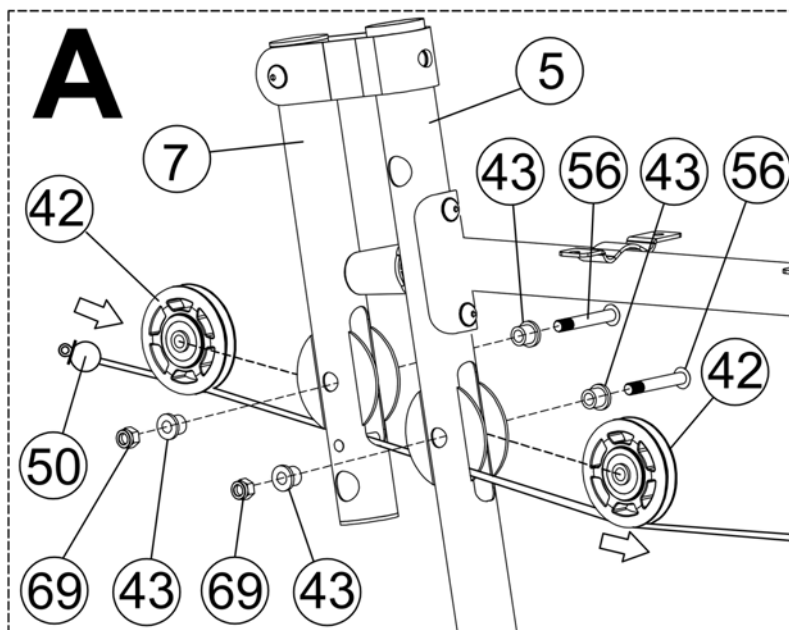


22

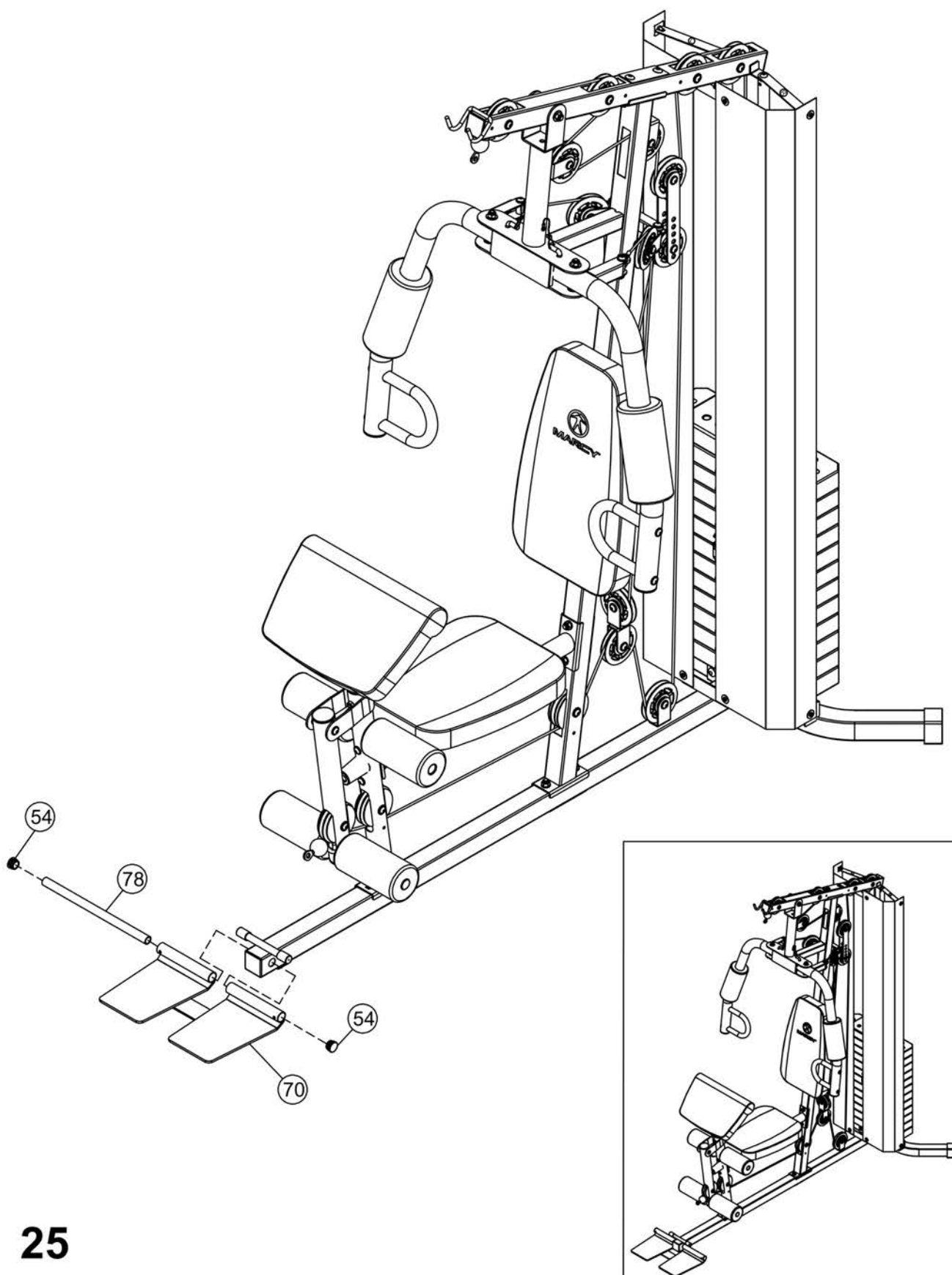
④3 x 6		Ø 7/8" x 1/2" (Ø22 mm x 14 mm)
⑤6 x 3		M10 x 2 3/4" (M10 x 70 mm)
⑤9 x 2		M10 x 1 3/4" (M10 x 45 mm)
⑤8 x 1		M10 x 2" (M10 x 50 mm)
⑥5 x 6		Ø 3/4" (Ø 10 mm)
⑥9 x 6		M10 (M10)



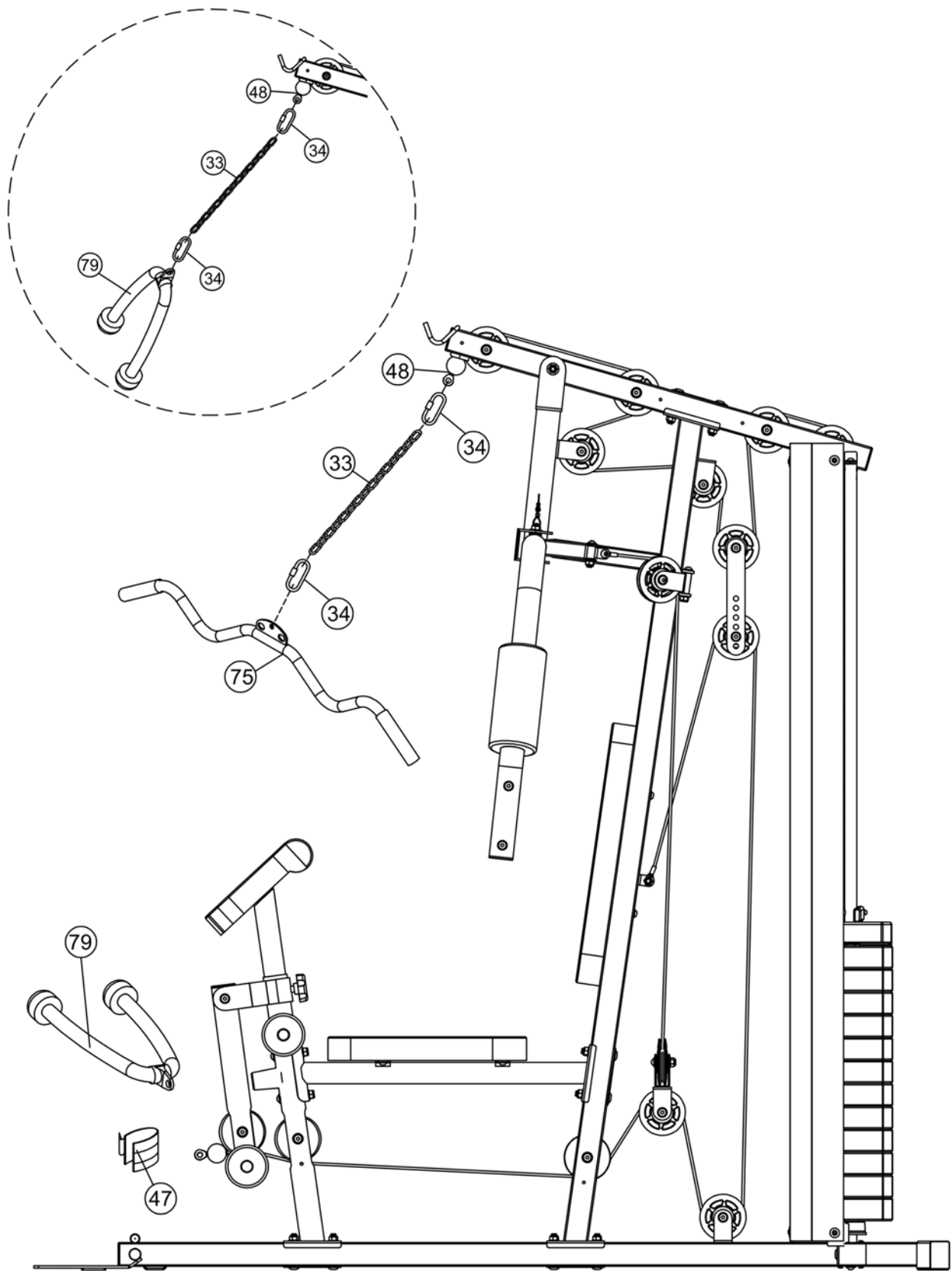
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24



25



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EXPLODED DIAGRAM



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