

NOTE:
Please read all instructions
carefully before using this
product

Safety Notice

Hardware Identifier

Assembly Instruction

Parts List

Warranty

Ordering Parts

Model
MD-2100

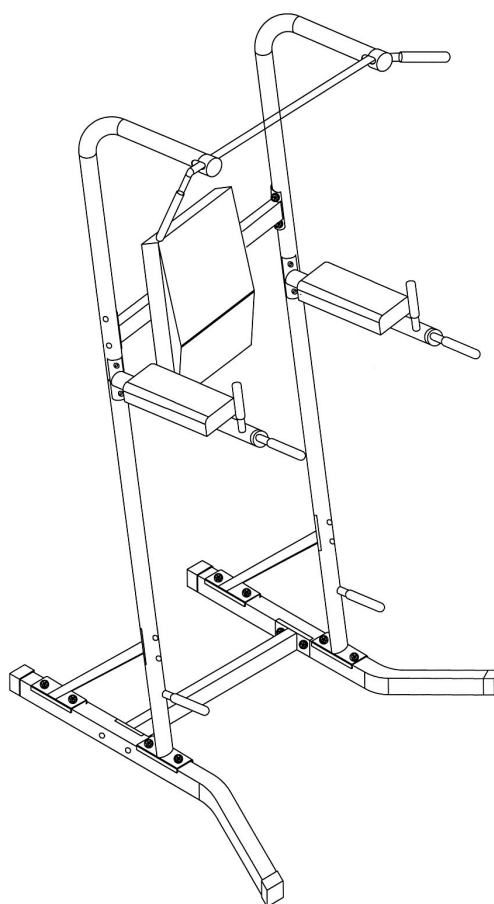
Retain This
Manual for
Reference

08-25-05

OWNER'S
MANUAL

IMPEX

APEX POWER TOWER MD-2100



IMPEX INC.

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BEFORE YOU BEGIN

Thank you for selecting the APEX POWER TOWER MD-2100 by IMPEX INC. For your safety and benefit, read this manual carefully before using the machine. As a manufacturer, we are committed to provide you complete customer satisfaction. If you have any questions, or find there are missing or damaged parts, we guarantee you complete satisfaction through direct assistance from our factory. To avoid unnecessary delays, *please call our TOLL-FREE customer service number.* Our Customer Service Agents will provide immediate assistance to you.

Toll-Free Customer Service Number

1-800-999-8899

Mon. - Fri. 9 a.m. - 5 p.m. PST

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IMPORTANT SAFETY NOTICE

PRECAUTIONS

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your machine. In particular, note the following safety precautions:

1. **Keep children and pets away from the machine at all times. DO NOT leave children unattended in the same room with the machine.**
2. Only one person at a time should use the machine.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
4. Position the machine on a clear, leveled surface. DO NOT use the machine near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the machine. Running or aerobic shoes are also required when using the machine.
7. Use the machine only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the machine.
9. Disabled person should not use the machine without a qualified person or physician in attendance.
10. Before using the machine to exercise, always do stretching exercises to properly warm up.
11. Never operate the machine if the machine is not functioning properly.

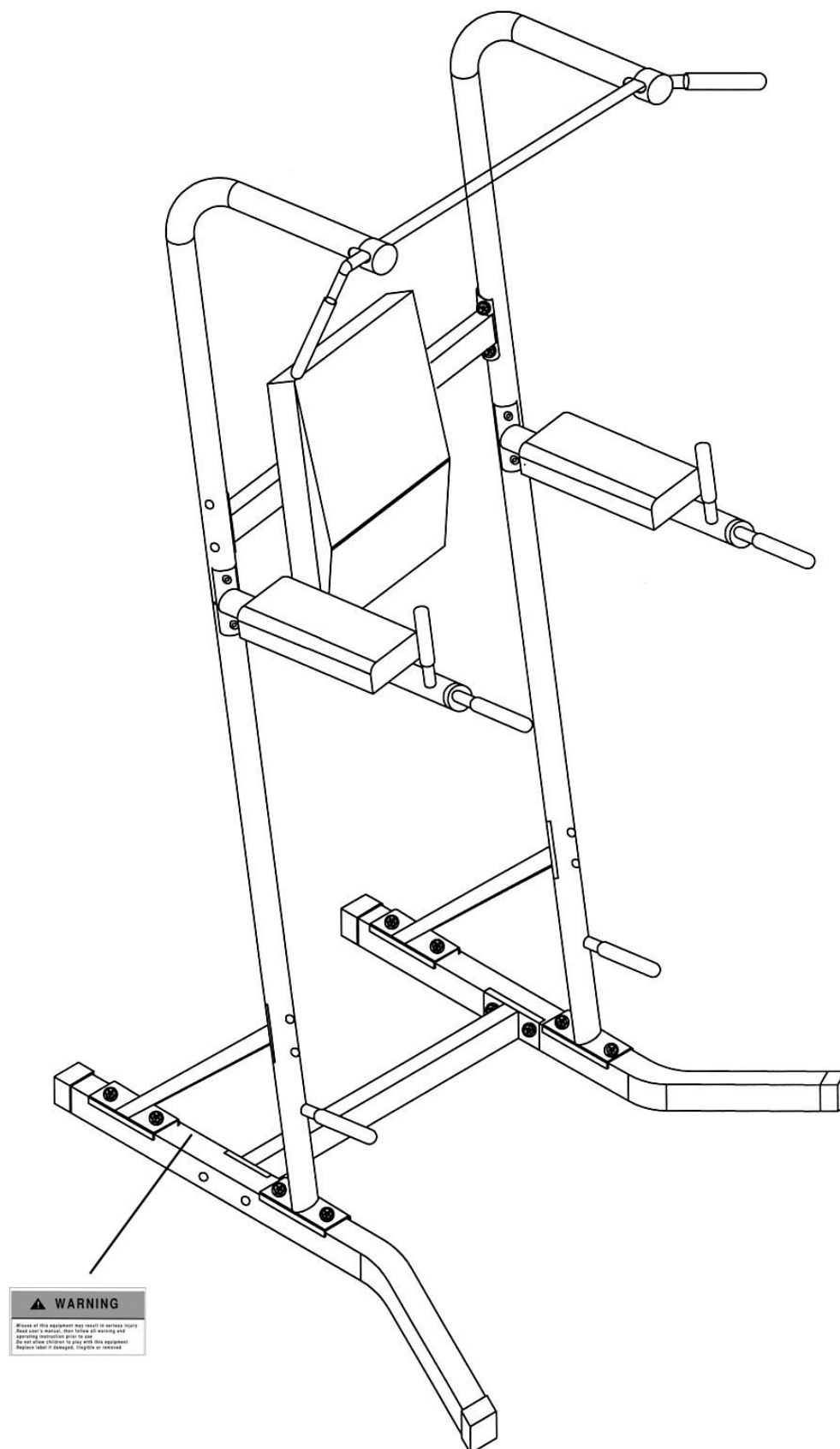
CARE AND MAINTENANCE

1. Inspect and tighten all parts before using the machine.
2. The machine can be cleaned using a damp cloth and mild non-abrasive detergent. DO NOT use solvents.
3. Maximum User's Weight: 300 lbs.

WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. IMPEX INC. ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

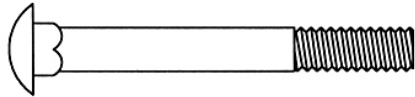
SAVE THESE INSTRUCTIONS.

WARNING LABEL REPLACEMENT

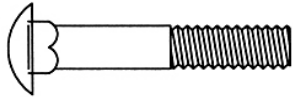


The Warning Label shown here has been placed on the Base Frame. If the label is missing or illegible, please call customer service at 1-800-999-8899 for replacement. Apply the label in location shown.

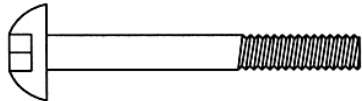
HARDWARE PACK



#17 M10 x 3" Carriage Bolt (Qty 12)



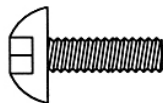
#16 M10 x 2 1/2" Carriage Bolt (Qty 12)



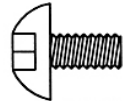
#13 M8 x 2 3/4" Allen Bolt (Qty 4)



#23 M8 x 1 5/8" Allen Bolt (Qty 2)



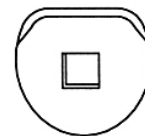
#27 M10 x 1" Allen Bolt (Qty 2)



#25 M8 x 3/4" Allen Bolt (Qty 2)



#22 Ø 5/8" Bent Washer
(Qty 4)



#18 Ø 3/4" Bent Washer
(Qty 12)



#15 M10 Aircraft Nut
(Qty 24)



#20 Ø 1" Bent Washer
(Qty 2)



#14 Ø 3/4" Washer
(Qty 12)



#24 Ø 5/8" Washer
(Qty 2)



#30 Ø 1/2" Bent Washer
(Qty 2)



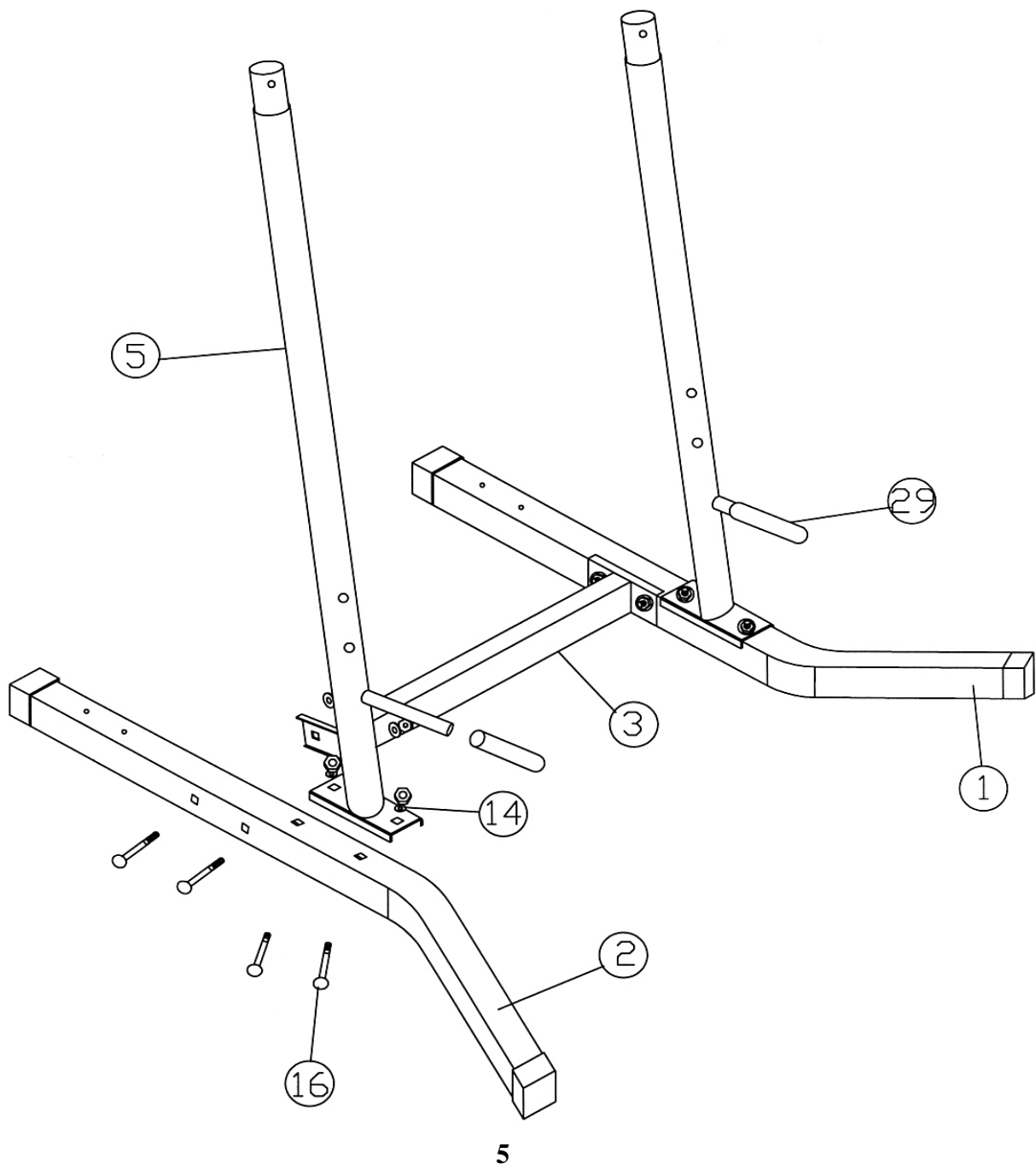
ASSEMBLY INSTRUCTION

Tools Required Assembling the Machine: Two Adjustable Wrenches and Allen Wrenches
NOTE: It is strongly recommended two or more people assembling this machine to avoid possible injury.

STEP 1 (See Diagram 1)

- A.) Connect the Left and Right Base Frame (#1 & #2) with the Stabilizer (#3) in the mid-span. Secure each end with two M10 x 2 ½" Carriage Bolts (#16), Ø ¾" Washers (#14), and M10 Aircraft Nuts (#15). Do NOT tighten the Nuts and Bolts yet.
- B.) Attach a Lower Upright Beam (#5) onto the Right Stabilizer (#2). Secure it with two M10 x 2 ½" Carriage Bolts (#16), Ø ¾" Washers (#14), and M10 Aircraft Nuts (#15). Repeat the same procedure to install the other side.

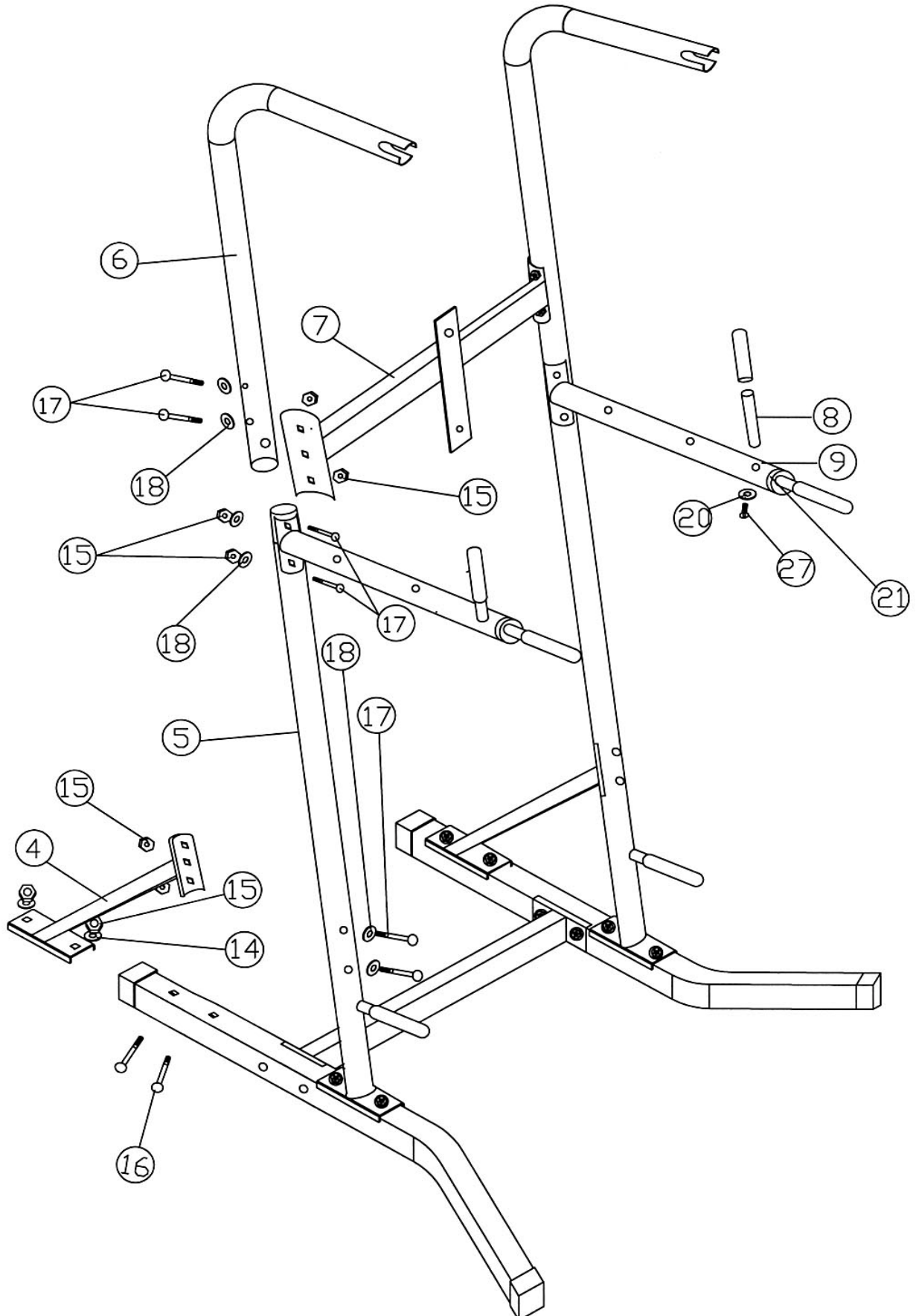
DIAGRAM 1



STEP 2 (See Diagram 2)

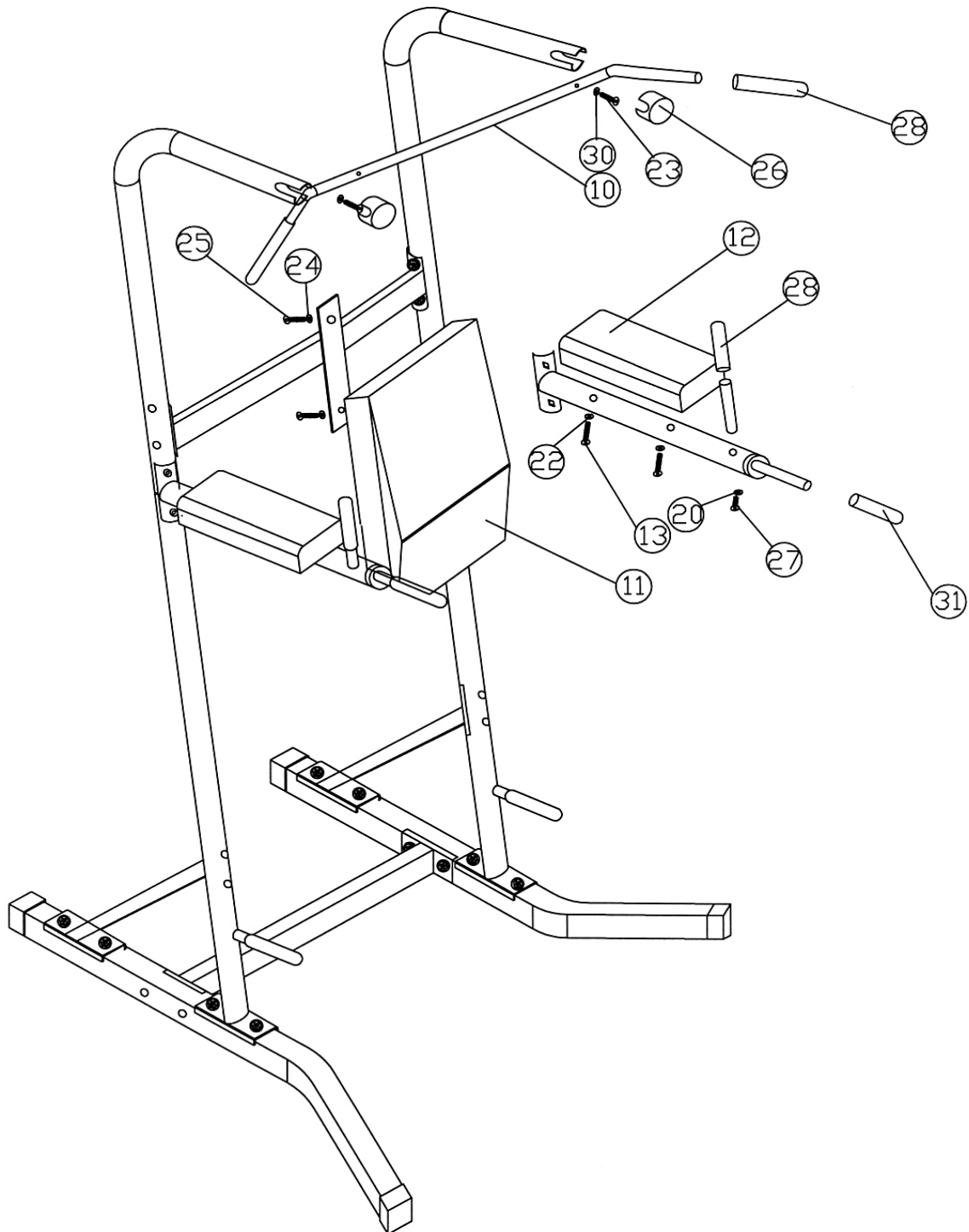
- A.) Attach a Diagonal Support (#4) to the Lower Upright Beam (#5) and the Right Base Frame (#2). Secure it to the Lower Upright Beam with two M10 x 3" Carriage Bolts (#17), Ø ¾" Bent Washers (#18), and M10 Aircraft Nuts (#15). Secure it to the Right Base Frame with two M10 x 2 ½" Carriage Bolts (#16), Ø ¾" Washers (#14), and M10 Aircraft Nuts (#15).
- B.) Attach an Upper Upright Beam (#6) onto the right Lower Upright Beam (#5). Attach a Dip Support (#9) to the Lower Upright Beam. Align the holes and secure them with two M10 x 3" Carriage Bolts (#17), Ø ¾" Bent Washers (#18), and M10 Aircraft Nuts (#15).
- C.) Attach a Vertical Handle (#8) to the Dip Support. Secure it with one M10 x 1" Allen Bolt (#27) and Ø 1" Bent Washer (#20).
- D.) Repeat the above procedures A, B, & C to install the other side.
- E.) Connect the two Upright Beams with a Cross Brace (#7) in the middle. Make sure the "longer" side of the welded bracket faces downward. Secure each side with two M10 x 3" Carriage Bolts (#17), Ø ¾" Bent Washers (#18) and M10 Aircraft Nuts (#15). Do NOT tighten all the Nuts and Bolts yet.

DIAGRAM 2

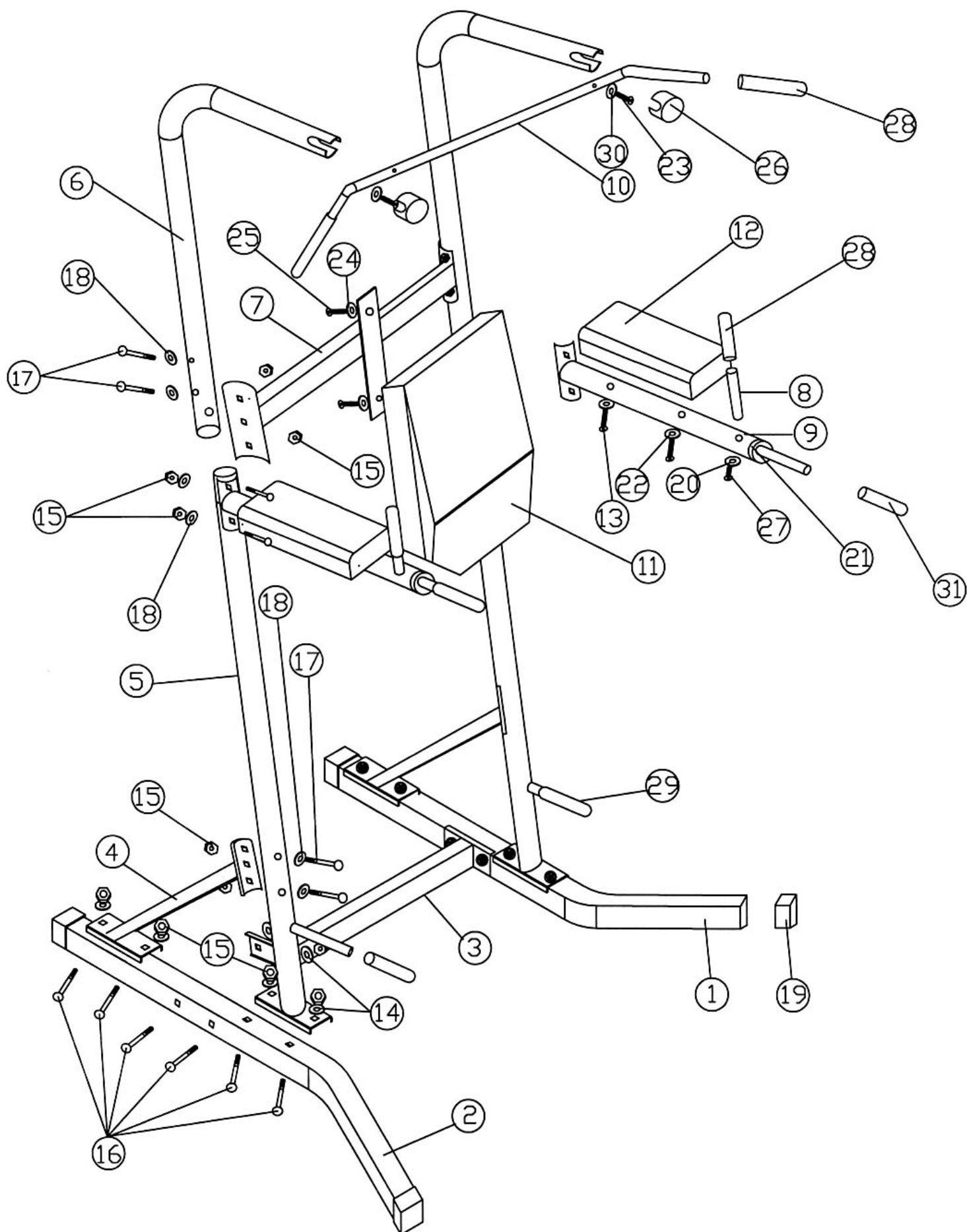


STEP 3 (See Diagram 3)

- A.) Attach the Chin-up Bar (#10) to the top opening on the two Upper Upright Beams. Secure the Chin-up Bar to each opening with one M8 x 1 5/8" Allen Bolt (#23) and Ø 1/2" Bent Washer (#30). Cover each opening with an Upright Beam End Cap (#26).
- B.) Attach the two Arm Pads (#12) onto the Dip Supports. Secure each Arm Pad with two M8 x 2 3/4" Allen Bolts (#13) and Ø 5/8" Bent Washers (#22).
- C.) Attach the Backrest Board (#11) to the Cross Brace (#7). Secure it with two M8 x 3/4" Allen Bolts (#25) and Ø 5/8" Washers (#24).
- D.) Securely tighten all Nuts and Bolts previously installed.



EXPLODED DIAGRAM



Parts list

KEY NO.	DESCRIPTION	Q'ty
1	Left Base Frame	1
2	Right Base Frame	1
3	Stabilizer	1
4	Diagonal Support	2
5	Lower Upright Beam	2
6	Upper Upright Beam	2
7	Cross Brace	1
8	Vertical Handle	2
9	Dip Support	2
10	Chin-up Bar	1
11	Backrest Board	1
12	Arm Pad	2
13	M8 x 2 ¾" Allen Bolt	4
14	Ø ¾" Washer	12
15	M10 Aircraft Nut	24
16	M10 x 2 ½" Carriage Bolt	12
17	M10 x 3" Carriage Bolt	12
18	Ø ¾" Bent Washer	12
19	2" Square End Cap	4
20	Ø 1" Bent Washer	2
21	Sleeve	2
22	Ø 5/8" Bent Washer	4
23	M8 x 1 5/8" Allen Bolt	2
24	Ø 5/8" Washer	2
25	M8 x ¾" Allen Bolt	2
26	Upright Beam End Cap	2
27	M10 x 1" Allen Bolt	2
28	6 ¾" Grip	4
29	6" Grip	2
30	Ø ½" Bent Washer	2
31	5" Grip	2

IMPEX INC.

LIMITED WARRANTY

IMPEX Inc. ("IMPEX") warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of two years on the Frame from the date of purchase. This warranty extends only to the original purchaser. IMPEX's obligation under this Warranty is limited to replacing or repairing, at IMPEX's option.

All returns must be pre-authorized by IMPEX. Pre-authorization may be obtained by calling IMPEX Customer Service Department at 1-800-999-8899. All freights on products returned to IMPEX must be prepaid by the customer. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an IMPEX authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by IMPEX.

IMPEX is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyments or use, costs of removal, installation or other consequential damages or whatsoever natures. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal right. You may also have other rights which vary from state to state. Register on-line www.impex-fitness.com

**IMPEX INC.
14777 Don Julian
City of Industry, CA 91746**

ORDERING REPLACEMENT PARTS

Replacement parts can be ordered by calling our Customer Service Department toll-free at **1-800-999-8899** during our regular business hours: Monday through Friday, 9 am until 5 pm Pacific standard time.

info@impex-fitness.com

When ordering replacement parts, always give the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase